



Last Retail Price Increase: OCTOBER 1, 2003

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Prices subject to change, Updated 4/8/10

NOTE: Weights in pounds, Prices in US dollars

Part numbers in **BOLD** can be used on both lathe and mill.

Part numbers in *ITALIC* are for use on watchmaker's lathes made by other manufacturers.

Lathe Accessories Price List

| SHERLINE LATHE ACCESSORIES | | | |
|---|---|-----|-----------|
| P/N | DESCRIPTION | WT | PRICE |
| 1074 | Steady Rest | .75 | \$40.00 |
| 1090 | Follower Rest | .75 | 70.00 |
| 1160 | WW Collet Set (Metric P/N 1178) (P/N 1161 included in set) | .5 | 90.00 |
| 116000 | WW Collet Blank, Large Head | .05 | 11.00 |
| 1160001 | WW Collet Blank, Small Head | .05 | 11.00 |
| Custom size collets available. Call for price and ordering information. | | | |
| 116001 | 1/64" (.0156") WW Collet | .05 | 40.00 |
| 116002 | 1/32" (.0313") WW Collet | .05 | 32.00 |
| 116003 | 3/64" (.0469") WW Collet | .05 | 21.00 |
| 116004 through 116020 | WW Collets from size 1/16" to 5/16" by 64ths. Part number is given as 1160 plus the number of 64ths; for example, 13/64" would be 116013 and 1/4" (16/64") would be 116016. | .05 | 17.00 ea. |
| 1161 | WW Collet Adapter & Drawbar | .5 | 50.00 |
| 1162 | Deluxe WW Collet Set (Inch) (Drawbar, knockout bar, adapter, 17 collets, pot chucks, blank etc. in wood box) | 3 | 275.00 |
| 1163 | 8.0 mm Collet Adapter & Drawbar | .5 | 55.00 |
| 1170 | Oak WW collet storage box, insert with holes for 22 WW collets, drawbar, adapter, knockout bar, pot chucks | 1.5 | 30.00 |
| 1171 | Oak WW collet storage box, insert with 96 holes for WW or 8 mm collets | 1.5 | 32.00 |
| 117803 | WW Collet, 0.3 mm | .05 | 40.00 |
| 117804 | WW Collet, 0.4 mm | .05 | 40.00 |
| 117805 through 117808 | WW Collets from size 0.5 mm through 0.8 mm by 0.1 mm increments. Part number is 11780 plus the collet size in 0.1 mm; for example, 0.6 mm would be P/N 117806. | .05 | 40.00 ea. |
| 117809 through 117814 | WW Collets from size 0.9 mm through 1.4 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 1.1 mm would be P/N 117811 | .05 | 32.00 ea. |
| 117815 through 117880 | WW Collets from size 1.5 mm through 8.0 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 6.4 mm would be P/N 117864 | .05 | 17.00 ea. |
| 1179 | Deluxe WW Collet Set (Metric) (Drawbar, knockout bar, adapter, 14 collets, pot chucks, blank etc. in wood box) | 3 | 245.00 |
| 1180 | Complete Metric WW Collet Set with 78 Collets from 0.3mm to 8.0 mm plus a blank collet in oak box with 96-hole insert | 4 | 935.00 |
| 1182 | Bullnose Live Center | .75 | 80.00 |
| 1185 | Vertical Milling Table, Inch (Metric P/N 1184) | 2.5 | 120.00 |
| 1187 | Chuck-to-T-Slot Adapter | .05 | 7.50 |
| 1191 | Live Center | .25 | 40.00 |
| 1201 | Adjustable Live Center | .5 | 65.00 |
| 1202 | Adjustable Tailstock Chuck Arbor | .5 | 45.00 |
| 1203 | Adjustable Tailstock Tool Holder | .5 | 45.00 |
| 1204 | Adjustable Tailstock 5/32" Chuck Arbor (Chuck not incl.) | .5 | 45.00 |
| 1206 | Adjustable Tailstock 1" Die Holder w/ 13/16" Bushing | .5 | 60.00 |
| 1220 | Tailstock Spindle Extender | .5 | 40.00 |
| 1230 | #0 Morse to 3/4-16 Thread Adapter | .25 | 40.00 |
| 1270 | Compound Slide (Metric P/N 1280) | 1 | 125.00 |
| 1272 | Compound Slide Riser Block | .5 | 35.00 |
| 1288 | Riser Rocker Tool Post | .5 | 40.00 |

| P/N | DESCRIPTION | WT | PRICE |
|-------------|--|-----|---------|
| 1289 | Riser 3/8" Insert Holder Tool Post | .5 | \$40.00 |
| 1290 | Steady Rest Riser | .25 | 50.00 |
| 1291 | Spacer Block Kit w/ Riser Rocker Tool Post | 1.5 | 70.00 |
| 1292 | Tailstock Riser Block | 1 | 50.00 |
| 1296 | Cutoff Tool Holder Riser Block | .5 | 50.00 |
| 2049 | Spindle Handwheel | 1.5 | 45.00 |
| 2083 | WW Collet w/ 1" Blank | .05 | 30.00 |
| 2085 | WW Collet Tailstock Adapter (Use with P/N 1203) | .25 | 55.00 |
| 2086 | 8.0 mm Collet Tailstock Adapter (Use with P/N 1203) | .25 | 60.00 |
| 2090 | 8.0 mm Collet to 3/4-16 Thread Adapter | .5 | 40.00 |
| 2091 | 10.0 mm "D" Collet to 3/4-16 Thread Adapter | .5 | 45.00 |
| 2092 | 8.0 mm Collet to 3/8-24 Thread Adapter | .5 | 40.00 |
| 2093 | 10.0 mm Collet to 3/8-24 Thread Adapter | .5 | 45.00 |
| 2094 | Clockmaker's Gear Cutting Arbor, 7.0mm to Morse #1 | .5 | 60.00 |
| 2095 | Clockmaker's Gear Cutting Arbor, 7.0mm to 10 mm "D" Collet | .5 | 60.00 |
| 2096 | Clockmaker's Gear Cutting Arbor, 7.0mm to 8 mm WW Collet | .5 | 60.00 |
| 2100 | 3/4" Collet Pot Chuck | .05 | 25.00 |
| 2101 | 1" Collet Pot Chuck | .05 | 27.00 |
| 2102 | 1-1/4" Collet Pot Chuck | .05 | 30.00 |
| 2103 | 10 mm 3/4" Collet Pot Chuck | .15 | 35.00 |
| 2104 | 10 mm 1" Collet Pot Chuck | .15 | 40.00 |
| 2105 | 10 mm 1-1/4" Collet Pot Chuck | .15 | 45.00 |
| 2106 | 8 mm Collet-to-Live Center | .25 | 75.00 |
| 2107 | 10 mm Collet-to-Live Center | .25 | \$75.00 |
| 2110 | W.R. Smith Watchmaker's T-Rest | 1 | 200.00 |
| 2125 | Microscope and Mount for Lathe | 25 | 775.00 |
| 2126 | Lathe Microscope Mount Only (Scope not included) | 3 | 126.00 |
| 2200 | Radius Cutting Attachment | 1 | 120.00 |
| 2250 | Quick-change Tool Post w/ 3 Tool Holders | 3 | 260.00 |
| 2251 | Quick-change Tool Post Riser | 1.8 | 50.00 |
| 2253 | RH 35° 3/8" Insert Tool Holder w/ 80° Carbide insert | .15 | 50.00 |
| 2254 | LH 35° 3/8" Insert Tool Holder w/ 80° Carbide insert | .15 | 50.00 |
| 2255 | Pair of RH and LH 3/8" Insert Tool Holders w/ 80° Inserts | .25 | 80.00 |
| 2256 | RH 35° 3/8" Insert Tool Holder w/ 55° Carbide Insert | .15 | 45.00 |
| 2257 | LH 35° 3/8" Insert Tool Holder w/ 55° Carbide Insert | .15 | 45.00 |
| 2258 | Pair of RH and LH 3/8" Insert Tool Holders w/ 55° Inserts | .25 | 70.00 |
| 2259 | 80° Insert 3/8" Boring Bar (.5" min. hole) w/Insert | .15 | 60.00 |
| 2260 | 55° Insert 3/8" Boring Bar (3/4" min. hole) w/Insert | .15 | 60.00 |
| 2261 | Pair of Boring Bars (P/N 2259 and 2260) w/Inserts | .25 | 95.00 |
| 2262 | Straight 3/8" Insert Holder, 55° Carbide Insert | .15 | 50.00 |
| 2265 | 3/8" Ceramic Insert Tool Holder w/Insert | .25 | 60.00 |
| 2266 | Replacement Ceramic insert (6-sides) for 2265 holder | .1 | 15.00 |
| 2267 | 3/8" Carbide Threading/Grooving Insert Hldr. (no insert) | .1 | 52.50 |
| 2268 | Carbide 60° Threading Insert for 2267 (2 sides) | .05 | 23.00 |
| 2269 | Carbide .031" Grooving Insert for 2267 (2 sides) | .05 | 23.00 |
| 2270 | Carbide .062" Grooving Insert for 2267 (2 sides) | .05 | 23.00 |
| 2280 | 1/4" Quick-change Tool Holder (Included w/ 2250) | 1 | 60.00 |
| 2282 | 3/8" Quick-change Tool Holder (Optional for 2250) | 1 | 65.00 |
| 2285 | 3/8" Quick-change Boring Tool Hldr. (Included w/ 2250) | 1 | 60.00 |
| 2290 | Quick-change Cutoff Tool Holder (Included w/ 2250) | 1 | 80.00 |
| 2295 | Quick-change Carbide Insert Holder w/ Insert for 2250 | 1 | 90.00 |

| P/N | DESCRIPTION | WT | PRICE |
|---------|--|-----|--------|
| 3001 | Power Feed, 120 V (240 volt version discontinued) | 5 | 90.00 |
| 3002 | Cut-off Tool Holder & Tool | .25 | 50.00 |
| 3003 | 2-Position Tool Post (1/4"-1/4") | .25 | 16.00 |
| 3004 | Knurling Tool Holder w/ 1 set of knurls | .25 | 75.00 |
| 3005 | 1/4" Sq. High Speed Steel Tool Blank | .06 | \$3.00 |
| 3006 | 1/4" Sq. Brazed-tip Carbide Tool Set (LH, RH, threading) | .38 | 20.00 |
| 3007 | 1/4" Sq. HSS Tool Set (LH, RH, boring) | .15 | 25.00 |
| 3008 | 2-Position Tool Post (3/8"-5/16") | .25 | 25.00 |
| 3009 | Lathe Tool Height Gage | .5 | 20.00 |
| 3015 | Toggle Switch Dust Cover | .05 | 8.50 |
| 3016 | Cut-off Tool rear Mounting Block | .15 | 15.00 |
| 3017 | Crossslide Accessory Plate | 1 | 40.00 |
| 3018 | Rear Mount Cut-off Tool and Holder | .25 | 50.00 |
| 3020 | Sherline 5/32" Hex "T" Driver | .15 | 6.00 |
| 3021 | Center Drill Set | .05 | 16.00 |
| 3035 | Spur Driver | .25 | 25.00 |
| 3038 | Wood Tool Rest Set (3" and 5" support) | .75 | 55.00 |
| 3047 | Extended Wood Tool Rest Set (For use with P/N 1291) | .25 | 60.00 |
| 3050 | Vertical Milling Column (Metric P/N 3053) | 8 | 150.00 |
| 3050CNC | Vertical Milling Column, CNC-Ready (Metric P/N 3053CNC) | 9 | 235.00 |
| 3051 | #0 Morse Blank | .4 | 12.00 |
| 3055 | #1 Morse Blank | .5 | 16.00 |
| 3056 | T-Nuts, 10-32 (Set of 10) | .15 | 8.00 |
| 3057 | Rocker Tool Post | .25 | 30.00 |
| 3070 | 2.5" Dia. x 1-5/16" 12L14 Steel Blank (Unfinished chuck body w/ 3/4-16 thread) | 2 | 25.00 |
| 3100 | Thread Cutting Attachment | 3 | 125.00 |
| 3306 | Headstock, DC motor and speed control assembly | 10 | 300.00 |
| 3307 | 10,000 RPM Headstock, DC motor and speed control assembly | 10 | 380.00 |
| 3400 | Oversize 2.5" Handwheel (Metric P/N 3410) | .15 | 15.00 |
| 3420 | 2" Adjust. "Zero" Handwhl. (Crossslide) (Met. P/N 3430) | .25 | 35.00 |
| 3428 | 2" Adjust. "Zero" Handwhl. (Leadscrew) (Met. P/N 3429) | .25 | 35.00 |
| 3440 | 2.5" Adjustable "Zero" Handwheel (Metric P/N 3450) | .25 | 40.00 |
| 3460 | 2.5" Adjustable "Zero" Handwheel (W/Thrust and Bearing Set for "Z" Axis on vertical milling column) (Metric P/N 3465) | .25 | 45.00 |
| 3480 | Deluxe Vertical Milling Column for lathe w/ adjustable "zero" handwheels (Metric P/N 3485) | 8 | 170.00 |
| 3580 | Multi-direction Vertical Milling Column for lathe w/ adjustable "zero" handwheels (Metric P/N 3585) | 10 | 375.00 |
| 4150 | Lathe Vinyl Dust Cover (for Model 4000-series lathes) | .25 | 10.00 |
| 4151 | Lathe Vinyl Dust Cover (for Model 4400-series lathes) | .25 | 12.00 |
| 4335 | 10,000 RPM pulley set (Replaces standard pulley set) | 1 | 80.00 |
| 4417Z | Lathe CNC Leadscrew Backlash Adjustment Upgrade (Met. 4417ZM) | .5 | 35.00 |
| 4360 | Chip Guard | .5 | 15.00 |
| 5330 | Safety Glasses | .25 | 7.50 |
| 5335 | "Sherline Lathe Basics—How to Set Up and Operate the Sherline Lathe" by Mike Rehms (DVD Video, 3.6 hr) | .5 | 49.95 |
| 5680 | Upgrade—3050 or 3480 Vertical Milling Column to 8-direction capacity (Metric P/N 5685) | 9 | 265.00 |
| 6712Z | Stepper Motor, 136 oz-in, 2 amp, NEMA 23 frame, dual shaft (pre-wired with 5-pin plug for use with Sherline CNC system, CNC rotary or linear controller) | 1 | 75.00 |
| 67130 | Stepper Motor, 136 oz-in, 2 amp, NEMA 23 frame, dual shaft (with six raw wire leads for general use) | 1 | 65.00 |
| 6720 | CNC Upgrade Kit, 4000/4500-series Lathes (Met. P/N 6725) | 2 | 200.00 |
| 6730 | CNC Upgrade Kit, 4400 Lathe (Metric P/N 6735) | 2 | 210.00 |

| P/N | DESCRIPTION | WT | PRICE |
|---|--|-----|--------|
| 6760 | CNC Upgrade Kit, All lathes, Crossslide axis only (Metric P/N 6765) | 1 | 75.00 |
| 6780 | CNC Upgrade Kit, 4000/4500-series Lathes, leadscrew axis only (Metric P/N 6785) | 1 | 130.00 |
| 6790 | CNC Upgrade Kit, 4400 Lathe, leadscrew axis only (Metric P/N 6795) | 1 | 140.00 |
| 7550 | Super-Lube multi-purpose grease with PTFE, 3 oz. tube | .25 | 6.50 |
| 7555 | Super-Lube Dri-Film lubricant with PTFE, 11 oz aerosol | 1 | 9.50 |
| 7560 | NIKX-STIKX Metal Cutting Compound, 2.2 oz stick | .12 | 5.00 |
| 7600 | 3/8" Insert Holder Tool Post | .25 | 20.00 |
| 7610 | 55° Negative Rake Insert Holder | .5 | 60.00 |
| 7612 | Replacement Carbide Insert (for P/N 7610) | .05 | 17.00 |
| 8200 | 2-Axis Digital Readout, 120 VAC* (Lathe) w/ RPM Gage (Metric P/N 8260) | 2.5 | 325.00 |
| 8210 | 3-Axis Digital Readout, 120 VAC* (Lathe w/ Vertical Milling Column) w/ RPM Gage (Metric P/N 8215) | 3 | 385.00 |
| *NOTE: For 240 VAC version of power supply for any DRO kit, add \$24.00 | | | |
| 8220 | 2-Axis Lathe Digital Readout without Readout Box (For those who already have a Mill DRO) (Metric P/N 8225) | 2.0 | 165.00 |
| 8240 | Z-Axis Vertical Milling Column Digital Readout Handwheel Package (Metric P/N 8245) | .5 | 65.00 |
| 8760 | CNC 4-axis Driver Box with cables, power supply, Linux/EMC software and parallel cable for connection to computer | 7 | 600.00 |
| 8765 | Upgrade any Sherline CNC-ready lathe to full CNC using your own computer. Includes 2 stepper motors, 8760 4-axis driver box and Linux/EMC software on CD. (Software support NOT included.) | 12 | 730.00 |
| 8800 | CNC Linear Controller w/ Stepper Motor (Use with Sherline CNC-ready lathes or mills, any axis (Inch only) | 5 | 450.00 |
| 8850 | CNC Power Feed, Lathe crossslide (Inch only), includes controller, stepper motor, mount and coupling (Also fits Mill X- or Y-Axis) | 6 | 500.00 |
| 8870 | CNC Lathe Leadscrew Power Feed (Inch only), 4000 lathe, includes leadscrew, controller, stepper motor and mount | 7 | 520.00 |
| 8880 | CNC Lathe Leadscrew Power Feed (Inch only), 4400 lathe, includes leadscrew, controller, stepper motor and mount | 7 | 530.00 |
| 8900 | 54,000 RPM air grinder/engraver with mill headstock | 3.5 | 245.00 |
| 8976 | Grinder Tool Post for use with P/N 8900 air grinder | .5 | 35.00 |
| 8987 | Riser Grinder Tool Post for use with P/N 8900 air grinder | .5 | 40.00 |

For other accessories see:

- Chucks and Collets Price List
- Mill Accessories Price List (Includes videos and books)
- Cutting Tools Price List
- Replacement Parts Price List

On the Sherline web site at www.Sherline.com prices can be found at:

- Machines and Packages: www.sherline.com/prices.htm.
- Lathe and Mill Accessories, Chucks: www.sherline.com/prices2.htm
- Replacement parts: www.sherline.com/prices3.htm.