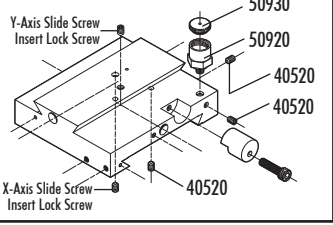


**Mill Saddle Oiler Detail**

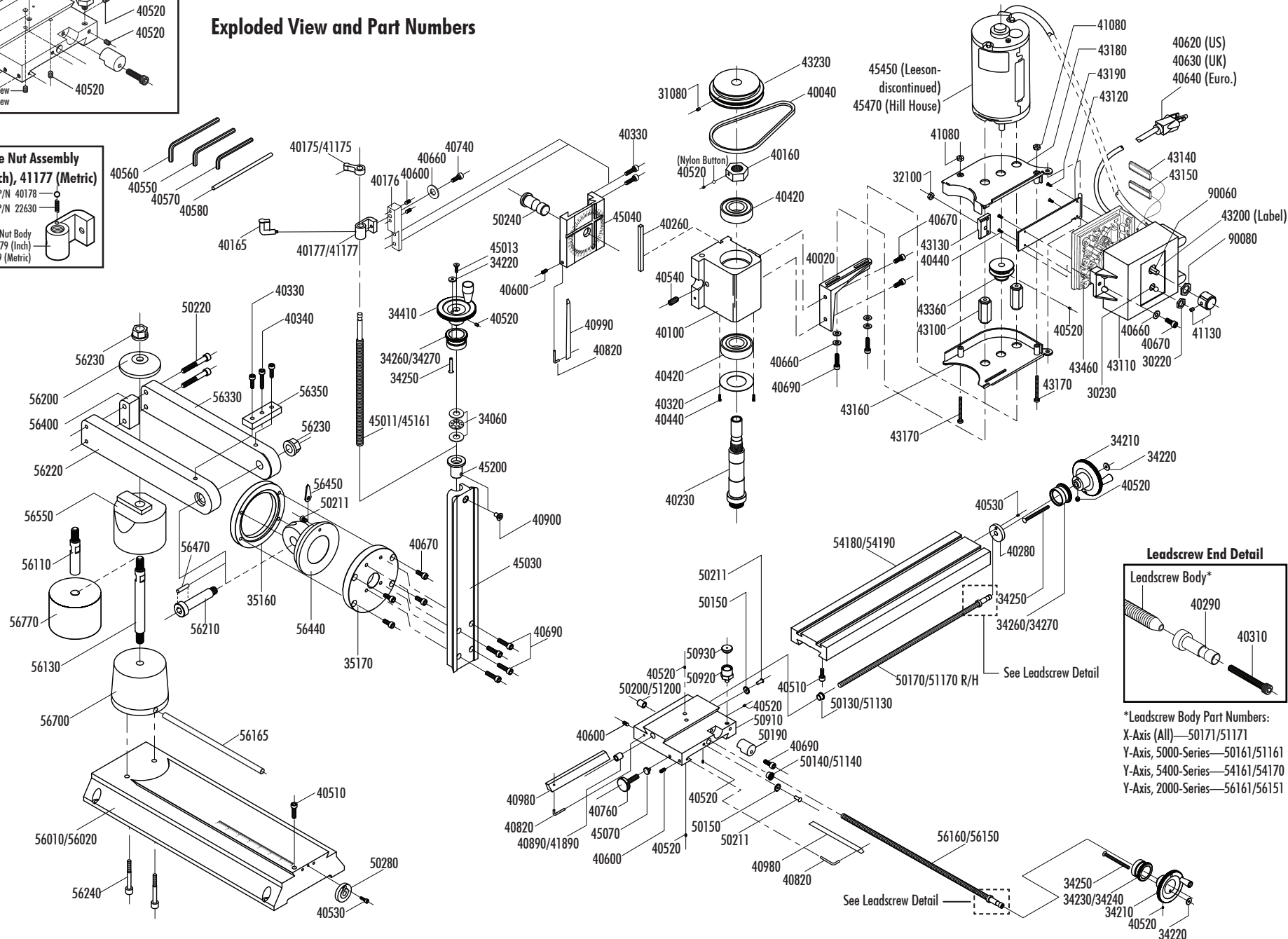


# Sherline Manual Model 2000/2010 Vertical Milling Machine

NOTE: Where different, Inch part number is given first, followed by Metric part number.

**Exploded View and Part Numbers**

**Saddle Nut Assembly**  
**40177 (Inch), 41177 (Metric)**  
 1/8" Ball, P/N 40178  
 Spring, P/N 22630  
 Saddle Nut Body  
 P/N 40179 (Inch)  
 P/N 41179 (Metric)



**Leadscrew End Detail**

\*Leadscrew Body Part Numbers:  
 X-Axis (All)—50171/51171  
 Y-Axis, 5000-Series—50161/51161  
 Y-Axis, 5400-Series—54161/54170  
 Y-Axis, 2000-Series—56161/56151