

# SHERLINE PRODUCTS

INCORPORATED 1974

Last Retail Price Increase: OCTOBER 1, 2015

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Prices subject to change without notice, Updated 8/11/16

NOTE: Weights in pounds, Prices in US dollars

Part numbers in **BOLD** can be used on both lathe and mill.

Part numbers in *ITALIC* are for use on watchmaker's lathes made by other manufacturers.

## Lathe Accessories Price List

P/N	DESCRIPTION	WT	PRICE
10670	3C to 3/4-16 Chuck Arbor (use w/ 30113 3C Collet Headstock)	.15	\$70.50
1074	Steady Rest	.75	42.00
1090	Follower Rest	.75	73.50
1150	WW Lever Collet Closer	2.0	310.50
1152	Lever Collet Closer Riser Block	.5	52.50
1153	LCC Collet Closer Stop Kit	.5	42.00
1160	WW Collet Set (Metric P/N 1178) (P/N 1161 included in set)	.5	94.50
116000	WW Collet Blank, Large Head	.05	11.75
1160001	WW Collet Blank, Small Head	.05	11.75
Custom size collets available. Call for price and ordering information.			
116001	1/64" (.0156") WW Collet	.05	42.00
116002	1/32" (.0313") WW Collet	.05	33.75
116003	3/64" (.0469") WW Collet	.05	22.25
116004 through 116020	WW Collets from size 1/16" to 5/16" by 64ths. Part number is given as 1160 plus the number of 64ths; for example, 13/64" would be 116013 and 1/4" (16/64") would be 116016.	.05	18.00 ea.
1161	WW Collet Adapter, Drawbar & 3/8" Knockout Bar	.5	52.50
1162	Deluxe WW Collet Set (Inch) (Drawbar, knockout bar, adapter, 17 collets, pot chucks, blank etc. in wood box)	3.0	288.75
1163	8.0 mm Collet Adapter, Drawbar & 3/8" Knockout Bar	.5	57.75
1170	Oak WW collet storage box, insert with holes for 22 WW collets, drawbar, adapter, knockout bar, pot chucks	1.5	31.50
1171	Oak WW collet storage box, insert with 96 holes for WW or 8 mm collets	1.5	36.75
117803	WW Collet, 0.3 mm	.05	42.00
117804	WW Collet, 0.4 mm	.05	42.00
117805 through 117808	WW Collets from size 0.5 mm through 0.8 mm by 0.1 mm increments. Part number is 11780 plus the collet size in 0.1 mm; for example, 0.6 mm would be P/N 117806.	.05	42.00 ea.
117809 through 117814	WW Collets from size 0.9 mm through 1.4 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 1.1 mm would be P/N 117811	.05	33.75 ea.
117815 through 117880	WW Collets from size 1.5 mm through 8.0 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 6.4 mm would be P/N 117864	.05	18.00 ea.
1179	Deluxe WW Collet Set (Metric) (Drawbar, knockout bar, adapter, 14 collets, pot chucks, blank etc. in wood box)	3.0	257.25
1180	Complete Metric WW Collet Set with 78 Collets from 0.3mm to 8.0 mm plus a blank collet in oak box with 96-hole insert	4.0	981.75
1182	Bullnose Live Center	.75	84.00
1185	Vertical Milling Table, Inch (Metric P/N 1184)	2.5	126.00
1187	Chuck-to-T-Slot Adapter	.05	8.00
1191	Live Center	.25	42.00
1201	Adjustable Live Center	.5	68.25
1202	Adjustable Tailstock Chuck Arbor	.5	47.25
1203	Adjustable Tailstock Tool Holder	.5	47.25
1204	Adjustable Tailstock 5/32" Chuck Arbor (Chuck not incl.)	.5	47.25
1205	Adjustable Tailstock Bullnose Live Center	.5	99.75
1206	Adjustable Tailstock 1" Die Holder w/ 13/16" Bushing	.5	63.00
1220	Tailstock Spindle Extender	.5	42.00
1230	#0 Morse to 3/4-16 Thread Adapter	.25	42.00
1270	Compound Slide (Metric P/N 1280)	1.0	131.25
1272	Compound Slide Riser Block	.5	36.75
1288	Riser Rocker Tool Post	.5	42.00
1289	Riser 3/8" Insert Holder Tool Post	.5	42.00
1290	Steady Rest Riser	.25	52.50
1291	Spacer Block Kit w/ Riser Rocker Tool Post	1.5	73.50

P/N	DESCRIPTION	WT	PRICE
1292	Tailstock Riser Block	1.0	\$52.50
1294	Riser Plate for 8" Crossslide	.5	55.00
1296	Cutoff Tool Holder Riser Block	.5	52.50
<b>2049</b>	Spindle Handwheel	1.5	47.25
<b>2083</b>	WW Collet w/ 1" Blank	.05	31.50
2085	WW Collet Tailstock Adapter (Use with P/N 1203)	.25	57.50
2086	8.0 mm Collet Tailstock Adapter (Use with P/N 1203)	.25	63.00
2090	8.0 mm Collet to 3/4-16 Thread Adapter	.5	42.00
2091	10.0 mm "D" Collet to 3/4-16 Thread Adapter	.5	47.25
2092	8.0 mm Collet to 3/8-24 Thread Adapter	.5	42.00
2093	10.0 mm Collet to 3/8-24 Thread Adapter	.5	47.25
2094	Clockmaker's Gear Cutting Arbor, 7.0mm to Morse #1	.5	63.00
2095	Clockmaker's Gear Cutting Arbor, 7.0mm to 10 mm "D" Collet	.5	63.00
2096	Clockmaker's Gear Cutting Arbor, 7.0mm to 8 mm WW Collet	.5	63.00
<b>2100</b>	3/4" Collet Pot Chuck	.05	26.25
<b>2101</b>	1" Collet Pot Chuck	.05	28.50
<b>2102</b>	1-1/4" Collet Pot Chuck	.05	31.50
2103	10 mm 3/4" Collet Pot Chuck	.15	36.75
2104	10 mm 1" Collet Pot Chuck	.15	42.00
2105	10 mm 1-1/4" Collet Pot Chuck	.15	47.25
2106	8 mm Collet-to-Live Center	.25	78.75
2107	10 mm Collet-to-Live Center	.25	78.75
2110	W.R. Smith Watchmaker's T-Rest	1.0	210.00
2126	Lathe Microscope Mount Only (Scope not included)	3.0	132.50
2200	Radius Cutting Attachment	1.0	126.00
2250	Quick-change Tool Post w/ 3 Tool Holders	3.0	273.00
2251	Quick-change Tool Post Riser	1.8	52.50
2253	RH 35° 3/8" Insert Tool Holder w/ 80° Carbide insert	.15	52.50
2254	LH 35° 3/8" Insert Tool Holder w/ 80° Carbide insert	.15	52.50
2255	Pair of RH and LH 3/8" Insert Tool Holders w/ 80° Inserts	.25	84.00
2256	RH 35° 3/8" Insert Tool Holder w/ 55° Carbide Insert	.15	47.25
2257	LH 35° 3/8" Insert Tool Holder w/ 55° Carbide Insert	.15	47.25
2258	Pair of RH and LH 3/8" Insert Tool Holders w/ 55° Inserts	.25	73.50
2259	80° RH Insert 3/8" Boring Bar (.5" min. hole) w/Insert	.15	63.00
2260	55° RH Insert 3/8" Boring Bar (3/4" min. hole) w/Insert	.15	63.00
2261	Pair of Boring Bars (P/N 2259 and 2260) w/Inserts	.25	99.75
2262	Straight 3/8" Insert Holder, 55° Carbide Insert	.15	52.50
2263	55° LH Insert 3/8" Boring Bar (3/4" min. hole) w/Insert	.15	63.00
2264	80° LH Insert 3/8" Boring Bar (.5" min. hole) w/Insert	.15	63.00
2265	3/8" Ceramic Insert Tool Holder w/Insert	.25	63.00
2266	Replacement Ceramic insert (6-sides) for 2265 holder	.1	17.00
2267	3/8" Carbide Threading/Grooving Insert Hldr. (no insert)	.1	55.25
2268	Carbide 60° Threading Insert for 2267 (2 sides)	.05	25.25
2269	Carbide .031" Grooving Insert for 2267 (2 sides)	.05	25.25
2270	Carbide .062" Grooving Insert for 2267 (2 sides)	.05	25.25
2280	1/4" Quick-change Tool Holder (Included w/ 2250)	1.0	63.00
2282	3/8" Quick-change Tool Holder (Optional for 2250)	1.0	68.25
2285	3/8" Quick-change Boring Tool Hldr. (Included w/ 2250)	1.0	63.00
2290	Quick-change Cutoff Tool Holder (Included w/ 2250)	1.0	84.00
2295	Quick-change Carbide Insert Holder w/ Insert for 2250	1.0	94.50
3001	Power Feed, 110/120 V (240 V version discontinued)	5.0	94.50
<b>30100</b>	Sherline Standard Headstock	2.5	107.50
<b>30110</b>	9/16" Headstock Assembly	2.5	178.50

P/N	DESCRIPTION	WT	PRICE
30111	ER-16 Headstock	2.5	\$173.25
30113	3C Collet Headstock	3.0	360.00
3002	Cut-off Tool Holder & Tool	.25	52.50
3003	2-Position Tool Post (1/4"-1/4")	.25	17.00
3004	Knurling Tool Holder w/ 1 set of knurls	.25	78.75
3005	1/4" Sq. High Speed Steel Tool Blank	.06	3.25
3006	1/4" Sq. Brazed-tip Carbide Tool Set (LH, RH, threading)	.38	21.00
3007	1/4" Sq. HSS Tool Set (LH, RH, boring)	.15	26.25
3008	2-Position Tool Post (3/8"-5/16")	.25	26.25
3009	Lathe Tool Height Gauge	.5	21.00
3015	Toggle Switch Dust Cover	.05	9.00
3016	Cut-off Tool rear Mounting Block	.15	15.75
3017	Crossslide Accessory Plate	1.0	50.50
3018	Rear Mount Cut-off Tool and Holder	.25	52.50
3020	Sherline 5/32" Hex "T" Driver	.15	6.50
3021	Center Drill Set	.05	17.00
3022	Multi-tool Wrench (Adjust hex nuts on Sherline Tools)	.5	26.25
3023	ER-16 Collet Nut Spanner Set (For ER-16 headstocks)	1.0	31.50
3035	Spur Driver	.25	26.25
3038	Wood Tool Rest Set (3" and 5" support)	.75	57.75
3047	Extended Wood Tool Rest Set (For use with P/N 1291)	.25	63.00
3050	Vertical Milling Column (Metric P/N 3053)	8.0	157.50
3050CNC	Vertical Milling Column, CNC-Ready (Metric P/N 3053CNC)	9.0	246.75
3051	#0 Morse Blank	.4	12.75
3055	#1 Morse Blank	.5	17.00
3056	T-Nuts, 10-32 (Set of 10)	.15	8.50
3057	Rocker Tool Post	.25	31.50
3070	2.5" Dia. x 1-5/16" 12L14 Steel Blank (Unfinished chuck body w/ 3/4-16 thread)	2.0	26.25
3082	End mill style holder fixture, 3/4-16 threaded long blank	.5	19.00
3100	Thread Cutting Attachment	3.0	131.25
33050	DC Motor and Speed Control Units (headstock not included)	7.2	241.50
3306	Headstock, DC motor and speed control assembly	10.0	336.00
3307	10,000 RPM Headstock, DC motor and speed control assembly	10.0	420.00
3308	Headstock and Motor Unit with ER-16 Spindle Nose	10.0	420.00
3400	Oversize 2.5" Handwheel (Metric P/N 3410)	.15	15.75
3420	2" Adjust. "Zero" Handwhl. (Crossslide) (Met. P/N 3430)	.25	36.75
3428	2" Adjust. "Zero" Handwhl. (Leadscrew) (Met. P/N 3429)	.25	36.75
3440	2.5" Adj. "Zero" Handwheel (Crossslide) (Met. P/N 3450)	.25	42.00
3455	2.5" Adj. "Zero" Handwheel (Leadscrew)(Met. P/N 3459)	.25	42.00
3460	2.5" Adjustable "Zero" Handwheel (W/Thrust and Bearing Set for "Z" Axis on vertical milling column) (Metric P/N 3465)	.25	52.50
3480	Deluxe Vertical Milling Column for lathe w/ adjustable "Zero" handwheels (Metric P/N 3485)	8.0	178.50
3580	Multi-direction Vertical Milling Column for lathe w/ adjustable "Zero" handwheels (Metric P/N 3585)	10.0	393.75
40116	Lathe Headstock Hard Stop Kit	.25	10.50
4058	Spindle Drawbar Rubber End Caps (Pair)	.15	2.25
4059	Spindle Bar Set with Grips	.05	3.25
40950	CNC Lathe Crossslide Anti-Backlash Upgrade (Met. P/N 40951)	.5	26.25
4150	Lathe Vinyl Dust Cover (for Model 4000-series lathes)	.25	12.75
4151	Lathe Vinyl Dust Cover (for Model 4400-series lathes)	.25	14.75
4335	10,000 RPM pulley set (Replaces standard pulley set)	1.0	84.00
4417Z	CNC Lathe Leadscrew Backlash Adjustment Upgrade (Metric P/N 4417ZM)	.5	36.75
4360	Chip Guard	.5	15.75
5330	Safety Glasses	.25	8.00

P/N	DESCRIPTION	WT	PRICE
5335	"Sherline Lathe Basics—How to Set Up and Operate the Sherline Lathe" by Mike Rehms (DVD Video, 3.6 hr)	.5	\$52.50
5680	Upgrade—3050 or 3480 Vertical Milling Column to 8-direction capacity (Metric P/N 5685)	9.0	278.25
67127	Stepper Motor, 136 oz-in, 2 amp, NEMA 23 frame, dual shaft (pre-wired with 5-pin plug for use with Sherline CNC system, CNC rotary or linear controller)	1.0	78.75
67130	Stepper Motor, 136 oz-in, 2 amp, NEMA 23 frame, dual shaft (with six raw wire leads for general use)	1.0	68.25
6720	CNC Upgrade Kit, 4000/4500-series Lathes (Metric P/N 6725)	2.0	210.00
6730	CNC Upgrade Kit, 4400 Lathe (Metric P/N 6735)	2.0	220.50
6760	CNC Upgrade Kit, All lathes, Crossslide axis only (Metric P/N 6765)	1.0	78.75
6780	CNC Upgrade Kit, 4000/4500-series Lathes, leadscrew axis only (Metric P/N 6785)	1.0	136.50
6790	CNC Upgrade Kit, 4400 Lathe, leadscrew axis only (Metric P/N 6795)	1.0	147.00
7550	Super-Lube multi-purpose grease with PTFE, 3 oz. tube	.25	8.50
7555	Super-Lube Dri-Film lubricant with PTFE, 11 oz. aerosol	1.0	14.75
7560	NIKX-STIKX Metal Cutting Compound, 2.2 oz. stick	.12	5.25
7600	3/8" Insert Holder Tool Post	.25	21.00
7603	2-position tool post, 1/4-3/8"	.25	42.00
8200	2-Axis Digital Readout, 120 VAC* (Lathe) w/ RPM Gauge (Metric P/N 8260)	2.5	341.25
8210	3-Axis Digital Readout, 120 VAC* (Lathe w/ vertical milling column) w/RPM Gauge (Metric P/N 8215)	3.0	404.25
*NOTE: For 240 VAC version of power supply for any DRO kit, add \$21.00			
8220	2-Axis Lathe Digital Readout without readout box (For those who already have a Mill DRO) (Metric P/N 8225)	2.0	173.25
8240	Z-Axis Vertical Milling Column Digital Readout Handwheel Package (Metric P/N 8245)	.5	75.75
8760	NC 4-axis Driver Box with cables, power supply, LinuxCNC software and parallel cable for connection to computer	7.0	630.00
8765	Upgrade any Sherline CNC-ready lathe to full CNC using your own computer. Includes 2 stepper motors, 8760 4-axis driver box and LinuxCNC software on CD. (Software support NOT included.)	12.0	766.50
8800/8810	CNC Linear Controller w/ Stepper Motor (Use with Sherline CNC-ready lathes or mills, any axis)	5.0	472.50
8850/8851	CNC Power Feed, Lathe crossslide, includes controller, stepper motor and mount (Also fits Mill X- or Y-Axis)	6.0	525.00
8870/8771	CNC Lathe Leadscrew Power Feed, 4000 lathe, includes leadscrew, controller, stepper motor and mount	7.0	546.00
8880/8881	CNC Lathe Leadscrew Power Feed, 4400 lathe, includes leadscrew, controller, stepper motor and mount	7.0	556.50
8900	54,000 RPM air grinder/engraver with mill headstock	3.5	257.25
8976	Grinder Tool Post for use with P/N 8900 air grinder	.5	36.75
8987	Riser Grinder Tool Post for use with P/N 8900 air grinder	.5	42.00
11975	Vertical Shear Bit	.25	20.00
<b>KITS</b>			
T1000	Turner's Cube Kit (without chuck)	.5	82.00
T1076	Turner's Cube Kit (with 1076 4-jaw self-centering chuck)	3.0	255.25

For other accessories see:

- Chucks and Collets Price List
- Mill Accessories Price List (Includes videos and books)
- Cutting Tools Price List
- Replacement Parts Price List

[CLICK HERE](#) for links to all current Sherline price lists.