

SHERLINE PRODUCTS

INCORPORATED 1974

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Prices subject to change without notice, Updated 8/11/16

NOTE: Weights in pounds, Prices in US dollars

Part numbers in **BOLD** can be used on both lathe and mill.

Mill Accessories, Books, and Videos Price List

P/N	DESCRIPTION	WT	PRICE
1012	Sensitive Drilling Attachment	1.0	\$115.50
1156	#1 Morse Taper Remover	.1	26.25
1164	WW Collet Fixture—holds WW collets vertically on mill or rotary table	1.0	110.25
1165	8 mm Collet Fixture—Like 1164 but for 8 mm collets	1.0	120.75
1187	Chuck-to-T-Slot Adapter	.05	8.00
1296	Cutoff Tool Holder Riser Block	.5	52.50
1297	Mill Headstock Spacer	.75	47.25
1299	Extended Mill Headstock Spacer Block	2.5	63.00
1300	Mill Column Spacer Block	1.50	42.00
2045	Index Block Set (Hexagon and Octagon)	2.0	63.00
2049	Spindle Handwheel	1.5	47.25
2100	3/4" Collet Pot Chuck	.05	26.25
2101	1" Collet Pot Chuck	.05	28.50
2102	1-1/4" Collet Pot Chuck	.05	31.50
2118	Horological Mill Bushing and Depthing Attachment	1.0	90.00
2128	Microscope Mount Only for Mill (Scope not included)	25.0	236.25
30100	Sherline Standard Headstock	2.5	107.50
30110	9/16" Headstock Assembly	2.5	178.50
30111	ER-16 Headstock	2.5	173.25
3012	Hold-Down Set	.4	26.25
3013	Step Block Hold-Down Set	1.0	42.00
3015	Toggle Switch Dust Cover	.05	9.00
3020	Sherline 5/32" Hex "T" Driver	.15	6.50
3021	Center Drill Set	.05	17.00
3022	Multi-tool wrench (for nuts on Sherline lathe and mill)	.5	26.25
3052	Fly Cutter	.5	36.75
3054	Boring Head (Metric P/N 3049)	.75	73.50
3055	#1 Morse Blank	.5	17.00
3056	T-Nuts, 10-32 (Set of 10)	.15	8.50
3058	4-Jaw Hold-Down Set	.15	6.50
3060	Milling Collet Set (Inch, 1/8", 3/16", 1/4")	.15	47.25
3061	Boring Tool (Max. Depth .600, Min. Hole 1/4") Use with P/N 3054 boring head	.15	15.75
3063	Boring Tool (Max. Depth 1", Min. Hole 5/16") Use with P/N 3054 boring head	.15	15.75
3064	Boring Tool (Max. Depth 1.5", Min. Hole 5/16") Use with P/N 3054 boring head	.15	19.00
3065	Slitting Saw Holder	.25	42.00
3070	2.5" Dia. x 1-5/16" Steel Blank (Chuck body) w/ 3/4-16 thrd.	2.0	26.25
3074	Drill Chuck Tool Holder (for 1/4" or 3/8" Jacobs Chuck)	.5	36.75
3075	5/16" End Mill Holder	.5	31.50
3076	6.0mm End Mill Holder	.5	31.50
3077	8.0mm End Mill Holder	.5	31.50
3078	10.0 mm End Mill Holder	.5	31.50
3079	3/8" End Mill Holder (for 1/4", 3/16" and 1/8" holders (See P/N 6079, 6080 and 6081)	.5	31.50
3080	End Mill Set (1/4" Shank) (1/8", 3/16", 1/4")	.05	31.50
3082	End Mill Holder Style Fixture	.05	19.00
3087	3/32" Mill Collet	.05	21.00
3089	5/32" Mill Collet	.05	21.00
3090	Mill Collet Set (Metric, 3.0, 4.0 & 6.0mm)	.15	47.25

P/N	DESCRIPTION	WT	PRICE
3091	7/32" Mill Collet	.05	\$21.00
3092	3.0 mm Mill Collet	.05	17.00
3093	4.0 mm Mill Collet	.05	17.00
3094	6.0 mm Mill Collet	.05	17.00
3095	1/8" Mill Collet	.05	17.00
3096	3/16" Mill Collet	.05	17.00
3097	1/4" Mill Collet	.05	17.00
3098	Mill Collet (Special Order .125" to .312") (Allow 3 wks.)	.05	52.50
3200	Indexing Attachment	8.0	210.00
3217	Gear Tooth Cutter Holder & 1/4" HSS Tool Blank	.5	36.75
3230	Mill Arbor—7/8" Dia. (Short)	.5	52.50
3231	Mill Arbor—7/8" Dia. (Long)	.5	52.50
3235	Mill Arbor—1" Dia. (Short)	.5	52.50
3236	Mill Arbor—1" Dia. (Long)	.5	52.50
33050	DC Motor and Speed Control Units (headstock not included)	7.2	241.50
3306	Headstock, DC motor and speed control assembly	10.0	336.00
3307	Headstock, DC motor and speed control assembly with 10,000 RPM pulley set (P/N 4335 installed)	10.0	420.00
3308	Headstock and Motor Unit with ER-16 Spindle Nose	10.0	420.00
3400	Oversize 2.5" Handwheel (Metric P/N 3410)	.15	15.75
3420	2" Adjust. "Zero" Handwhl. (Y-axis) (Met. P/N 3430)	.25	36.75
3428	2" Adjust. "Zero" Handwhl. (X or Z-axis) (Metric P/N 3429)	.25	36.75
3440	2.5" Adjust. "Zero" Handwhl. (Y-axis) (Met. P/N 3450)	.25	42.00
3455	2.5" Adj. "Zero" Handwheel (X or Z-axis) (Metric P/N 3459)	.25	42.00
3460	2.5" Adjustable "Zero" Handwheel (W/Thrust and Bearing Set for "Z" Axis) (Metric P/N 3465)	.25	52.50
3500	Rotary Column Attachment (Included on 2000 mill)	1.75	84.00
3551	Milling Vise	2.5	78.75
3559	90° Angle Plate	4.0	105.00
3560	Mill Tooling Plate	2.5	63.00
3561	Short 90° Angle Plate	1.0	63.00
3562	Mill Tooling Plate (7" X 13")	9.0	200.25
3563	Mill Tooling Plate (7" X 18")	8.25	275.00
3570	Rotating Mill Vise Base	1.0	105.00
3575	Mill Vise (P/N 3551) w/ Rot. Base (P/N 3570)	2.5	173.25
3580	Multi-Direction Vertical Milling Column (Metric P/N 3585)	10.0	393.75
3700	4" Rotary Table	8.0	283.50
3700-CNC	4" Rotary Table w/ stepper motor mount	9.0	336.00
3701	Right Angle Attachment (Use with P/N 3700)	3.0	78.75
3702	Adjustable Right Angle Tailstock (For use with P/N 3700)	2.0	78.75
3725	5" Rotary Table Tooling Plate	1.0	47.25
3750	Tilting Angle Table	2.5	115.50
4058	Spindle Drawbar Rubber Gripper End Caps (Pair)	.01	2.25
4059	Spindle Bar Set with Grips	.05	3.25
40170L	Mill Z-axis Saddle Nut with Oiler (Metric P/N 41170L)	.5	31.00
4017U	Mill Saddle Lock Lever Upgrade (Metric P/N 4117U)	.5	26.25
4017Z	Mill CNC Z-axis Backlash Adjustment Upgrade (Metric P/N 4117Z)	.75	36.75
4335	10,000 RPM pulley set (Replaces standard pulley set)	1.0	84.00
4360	Chip Guard	.5	15.75
50058	2" Rigid Column Spacer-Rectangular for 5400/5410 mill	1.5	40.00

P/N	DESCRIPTION	WT	PRICE
5011U	X and Y axis backlash upgrade (mills 1997 to 7/04) (Metric 5111U)	.1	\$9.50
5090	Mill Accordion Way Cover Set	.5	52.50
5150	Mill Vinyl Dust Cover, 5000 Series Mills	.25	14.75
5151	Mill Vinyl Dust Cover, 2000 Series Mill	.25	17.00
5200	XY Base (10" base) (Metric P/N 5210)	19.0	273.00
5200-CNC	XY Base (10" base w/ oiler), CNC ready w/ stepper motor mounts (Metric P/N 5210-CNC)	20.0	456.75
5201	XYZ Base (10" base) (Metric P/N 5211)	26.0	483.00
5201-CNC	XYZ Base (10" base w/ oiler), CNC ready w/ stepper motor mounts (Metric P/N 5211-CNC)	27.0	745.50
5220	XY Base w/ Adjustable Zero Handwheels (Metric P/N 5225)	19.0	351.75
5230	XYZ Base w/ Adjustable Zero Handwheels (Metric P/N 5235)	26.0	540.75
5330	Safety Glasses	.25	8.00
5401	Deluxe XY Base (w/12" Base) (Metric P/N 5411)	20.0	425.25
5401-CNC	Deluxe XY Base (12" Base) CNC-ready w/ stepper motor mounts (Metric P/N 5411-CNC)	21.0	540.75
5420	Deluxe XYZ Base (w/ 12" Base) (Metric P/N 5430)	27.0	573.50
5420-CNC	Deluxe XYZ Base (12" Base) CNC-ready w/ stepper motor mounts (Metric P/N 5430-CNC)	28.0	787.50
56057	2" Rigid Column Spacer-Round	1.25	55.00
5600	8-Direction Mill XY Base (14" Base) (Metric P/N 5610)	22.0	446.25
5600-CNC	8-Direction Mill XY base (14" base) w/2 stepper motor mounts (Metric P/N 5610-CNC)	23.0	603.75
5605	Short round, rigid mill column base for 2000/2100 mill	3.0	94.00
56057	2" Rigid Column Spacer-Round for 2000/2100 mill		55.00
5606	Tall round, rigid mill column base for 2000/2100 mill	4.5	112.00
5625	8-Direction Mill XYZ Base (14" Base) (Metric P/N 5630)	34.0	866.25
5625-CNC	8-Direction Mill XYZ Base (14" base) w/ 3 stepper motor mounts (Metric P/N 5630-CNC)	35.0	1076.25
5640	Short, rigid-mill column base with 2000 ram	9.0	285.50
5645	Tall, rigid-mill column base with 2000 ram	10.5	299.75
5650	Upgrade—Existing Mill Column to 8-direction capacity (Metric P/N 5660)	9.0	278.25
5680	Upgrade—Existing Vertical Milling Column to 8-direction capacity (Metric P/N 5685)	9.0	278.25
5801	NexGen Mill XY Base (18" Base) (Metric P/N 5811)	26.0	1,445.00
5825	NexGen Mill XYZ Base (18" Base) (Metric P/N 5830)	39.0	1,865.00
6079	1/4" End Mill Holder (See P/N 3075-3079 for other sizes available)	.5	31.50
6080	3/16" End Mill Holder	.5	31.50
6081	1/8" End Mill Holder	.5	31.50
6100	Horizontal Milling Conversion	11.0	136.50
6700	CNC Upgrade Kit, 5000/5400 Mill (Metric P/N 6710)	2.5	262.50
6705	CNC Upgrade Kit, 2000 Mill (Metric P/N 6715)	2.5	262.50
67127	Stepper Motor, 136 oz-in, 2 amp, 23 frame, dual shaft (with 5-pin plug— For use with Sherline rotary or linear controller) Set screw flats ground on shafts.	1.0	78.75
67130	Stepper Motor, 136 oz-in, 2-amp, 23 Frame, dual shaft (with six raw wire leads for general use) Set screw flats	1.0	68.25
6740	CNC Upgrade Kit, 5000-series Mills, Z-axis only (Metric 6745)	1.5	105.00
6750	CNC Upgrade Kit, 2000 Mill, Z-axis only (Metric P/N 6755)	1.5	105.00
6760	CNC Upgrade Kit, all mills, X-axis only (Metric P/N 6765)	1.0	78.75
6770	CNC Upgrade Kit, all mills, Y-axis only (Metric P/N 6775)	1.0	78.75
7400	3/8" 6-piece Double-Ended End Mill Set (2-flute)	1.0	57.75
7401	3/8" 6-piece Double-Ended End Mill Set (4-flute)	1.0	57.75
7506	Parallel Set (Hardened and ground, sized for small mills)	.5	52.50
7550	Super-Lube multi-purpose grease with PTFE, 3 oz. tube	.25	8.50
7555	Super-Lube Dri-Film lube with PTFE, 11 oz. aerosol can	1.0	14.75
7560	NIKX-STIKX metal cutting compound, 2.2 oz. stick	.12	5.25
7620	Single Flute Insert Fly Cutter	.5	63.00
7622	Replacement Carbide Tip (for P/N 7620)	.05	16.50

P/N	DESCRIPTION	WT	PRICE
8100	3-Axis Digital Readout, 120 VAC* (Mill) w/RPM Gauge (Metric P/N 8160) *For 240 VAC version, add \$21.00	3.0	\$393.75*
8700	CNC Rotary Table w/ stepper motor and controller	17.0	761.25
8710	CNC Rotary Table Riser Plate	2.0	31.50
8730	CNC Rotary Table w/ stepper motor (w/ Sherline plug)	10.0	414.75
8760	CNC 4-axis Driver Box with cables, power supply, Linux and EMC2 software, parallel cable connects to computer	7.0	630.00
8770	Upgrade any Sherline CNC-ready mill to full CNC using your own computer. Includes 3 stepper motors, P/N 8760 4-axis driver box and Linux/EMC software on CD. (Installation and software support not included.)	13.0	845.25
8800/8810	CNC Linear Controller w/ Stepper Motor (Use with Sherline CNC-ready lathes or mills, any axis)	5.0	472.50
8850/8851	CNC Power Feed, Mill X- or Y-Axis (Inch only), includes controller, stepper motor, mount and coupling (Also fits Lathe crossslide)	6.0	525.00
8860/8861	CNC Mill Power Feed, Z-axis, 5000/5400 mills, includes Z-axis leadscrew, controller, stepper motor and mount	7.0	535.50
8865/8866	CNC Mill Power Feed, Z-axis, 2000 mills, includes Z-axis leadscrew, controller, stepper motor and mount	7.0	535.50
8900	High speed engraving air spindle for CNC mill	3.5	257.25
BOOKS, VIDEOS, 3D CAD SOFTWARE			
5300	<i>Home Machinist's Handbook</i> , by Doug Briney, Softbound, black/white, 275 pages, features Sherline tools	2.0	\$21.00
5301	<i>Tabletop Machining</i> , by Joe Martin, Softbound, 8-1/2 x 11, color, 350 pages. The best book on miniature machining available., features Sherline tools	3.5	42.00
5305	<i>Machine Shop Essentials</i> , by Frank Marlow, PE. Softbound, 7 x 10, black and white, 518 pages, copiously illustrated, for all size machine tools from Sherline on up	3.0	47.25
5306	<i>Machine Shop Trade Secrets</i> , by James A. Harvey, Softbound, 8.5 x 11, black and white, 312 pages, practical knowledge for all size machine tools from a shop pro	3.0	42.00
5307	<i>Machine Shop Know-How</i> , by Frank Marlow, PE. Softbound, 7 x 10, black and white, 520 pages, more practical knowledge for all size machine tools	3.0	52.50
5325	<i>Sherline Tools and Accessories Catalog (8th Ed.)</i> , 48 pages, color (Free upon request with any order)	.5	2.25
5326	<i>Sherline Assembly & Instruction Guide (6th Ed.)</i> (Included w/ each lathe and mill) 48 pages, color, 8-1/2 x 11	.5	2.25
5327	<i>Sherline Accessories Shop Guide (6th Ed.)</i> (Book of collected Sherline accessory instructions) Softbound, 224 pages, black and white, 8-1/2 x 11	3.0	10.50
5328-DVD	<i>Steam Engine Video w/ Plans</i> , Rudy Kouhoup (DVD, 3 Hrs) Includes materials list, plans and instruction sheets	1.5	76.75
5329-DVD	<i>Shop Secrets—Measuring</i> , Video, Mike Rehms (DVD, 2 hr) Covers all common shop measuring tools, how to use them	1.0	42.00
5335	<i>Sherline Lathe Basics—How to Set Up and Operate the Sherline Lathe</i> , Video, Mike Rehms (DVD, 3.6 hr.) Also covers use of several important lathe accessories	.5	52.50
KITS			
T1000	Turner's Cube Kit (without chuck)	.5	\$82.00
T1076	Turner's Cube Kit (with 4-jaw self-centering chuck)	3.0	255.25

For other accessories see:
· Chucks and Collets Price List
· Lathe Accessories Price List
· Cutting Tools Price List
· Replacement Parts Price List

[CLICK HERE](#) for links to all current Sherline price lists.