



## 4-Jaw Chuck Hold-Down Set

P/N 3058

### About the 4-Jaw Chuck Hold-down Set

This set consists of two clamps complete with screws and T-nuts, and can be used to clamp the 4-jaw chuck to the milling table or lathe crossslide. The set provides a little more versatility than the chuck to T-slot adapter (P/N 1187) in that the chuck can be located almost anywhere on the table, and the part can be properly aligned with the axis of the machine. The clamps fit in a groove machined around the circumference of the 4-jaw chuck. They are the same as those furnished with the Sherline milling vise (P/N 3551), so they are not needed if you already own a vise.

*NOTE: To keep the surface of your table from being marred, we recommend you take a file and slightly soften or deburr all the edges of the angle clamps which contact the table.*

Thank you,  
Sherline Products Inc.

### Parts List

NO. REQ.	PART NO.	DESCRIPTION
2	30561	10-32 T-nut
2	35580	Hold-down Clamp
2	40330	10-32 X 5/8" SHC Screw