

Last Retail Price Increase: OCTOBER 1, 2015

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Prices subject to change without notice, Updated 4/9/18

Most parts (except standard fasteners) can also be ordered

online at [www.SherlineDirect.com](http://www.SherlineDirect.com)

## Replacement Parts Price List

P/N	DESCRIPTION	PRICE	P/N	DESCRIPTION	PRICE	P/N	DESCRIPTION	PRICE	P/N	DESCRIPTION	PRICE
10840	Compound T-nut	\$2.50	20870	Collet Retaining Ring	21.00	31220	22-Tooth Gear, 24 Pitch	6.50	35030	Fixed Jaw Insert	7.75
10850	10-32 x 1/4" Skt. Hd. Cap Screw*	.65	20880	WW Collet Tailstock Adapter Body	56.75	31240	24-Tooth Gear, 24 Pitch	7.00	35040	Moveable Jaw Insert	6.00
10880	Follower Rest Brass Pads (Set of 2)	5.25	20890	8mm Collet Tailstock Adapter Body	56.75	31260	26-Tooth Gear, 24 Pitch	7.75	35050	Pull-down Bar (Pre March 1993)	4.00
10890	Follower Hold-down Tab	9.50	20970	8-32 x 1/2" Skt. Hd. Cap Screw	1.75	31270	127-Tooth Gear, 56 Pitch	19.50	35060	Convex Washer	.80
10910	Live Center Body	30.25	20980	Clock Arbor Cap	5.25	31280	28-Tooth Gear, 24 Pitch	8.25	35070	6-32 x 3/8" Flat Head Screw*	.55
10920	Live Center Point	11.50	20990	Clock Arbor Spacer	2.75	31300	30-Tooth Gear, 24 Pitch	9.00	35100	Vise Body (After March, 1993)	63.00
10930	Live Center Bearing	11.50	22100	Radius Cutter Body	94.50	31320	32-Tooth Gear, 24 Pitch	9.50	35120	Pull-down Member (After March, 1993)	9.00
10940	10-32 x 3/8" Set Screw w/ Nylon Tip	1.75	22110	Radius Cutter Support, Left	19.00	31340	34-Tooth Gear, 24 Pitch	10.00	35130	10-32 x 1-5/8" Skt. Hd. Cap Screw*	.45
11410	Set of 3-Jaw Chuck Jaws (Chuck Repair, Factory Installed Only)	78.75	22111	Radius Cutter Support, Right	19.00	31350	35-Tooth Gear, 24 Pitch	12.75	35150	Rotary Col. Attch. Fixed Clamp Disk	18.00
11420	Soft Jaws (for 3-Jaw Chks 1040/1041)	78.50	22120	Radius Cutter Pivot Pin	6.50	31360	36-Tooth Gear, 24 Pitch	10.75	35160	#2000 Col. Graduated Clamp Ring	19.75
11421	Soft Jaws (for 4-Jaw Chks 1030,1044)	89.25	22130	10-32 x 1" Button Head Socket Screw	.65	31380	38-Tooth Gear, 24 Pitch	11.25	35170	#2000 Col. Moveable Clamp Disk	24.00
11440	Set of 4-Jaw Chuck Jaws (Chuck Repair, Factory Installed Only)	89.25	22510	Quick-Change Tool Post Body	139.00	31400	40-Tooth Gear, 24 Pitch	11.75	35180	Rot. Col. Attch. Magnified Scribe Lens	6.50
11460	4-Jaw Chuck Screw	4.25	22511	Quick-Change Tool Post Riser Body	63.00	31500	50-Tooth Gear, 56 Pitch	9.75	35190	Rot. Col. Attch. Scribe Lens Mount. Blk.	3.25
11560	8.0mm WW Collet Adapter	23.25	22520	Quick-Change Tool Post L-hand Cam	4.75	31510	150-Tooth Gear, 56 Pitch	38.00	35580	Hold-down Clamp	2.75
11570	Knock-out Bar (WW Collet Set)	4.25	22530	Quick-Change Tool Post Rt-hand Cam	4.75	31560	4-40 x 7/8" Skt. Hd. Cap Screw*	.45	35620	10-32 x 7/16" Skt. Hd. Cap Screw	.65
11580	WW Collet Adapter	18.00	22550	Qk-Chg Tl. Post Carb. Insert Hldr. Bdy.	77.00	31570	Boring Head Adjustment Dial	7.00	35710	Vise Base (Rotating Vise Base)	31.50
11590	WW Collet Drawbar	31.50	22560	10-32 x 1" Cone Point Set Screw*	.45	31580	Primary Boring Head, 1.24"	50.00	35720	Rotating Base (Rotating Vise Base)	26.25
11650	WW Collet Wood Box (Deluxe Set)	15.00	22561	RH 35° Insert Holder Body	44.25	31590	Secondary Boring Head, 1.24"	34.00	35730	Clamp Ring (Rotating Vise Base)	12.75
11660	WW Collet Wood Box Insert	19.00	22570	4-40 x 1/4" Skt. Hd. Cap Screw*	.40	32010	Index Bed	68.25	35740	Vise Clamp (Rotating Vise Base)	27.00
11681	WW Collet Bolt for 2045 Index Blocks	27.75	22571	LH 35° Insert Holder Body	44.25	32020	Index Lock Pin	4.25	36010	Knurling Holder (Right)	2.00
11730	Soft Jaws (for Self-cent. 4-Jaw Chk.)	89.25	22580	T7 Torx Driver	6.50	32030	Index Spring	1.50	36020	Knurling Holder (Left)	27.00
11740	Steady Rest Brass Pads (Set of 3)	6.50	22600	Qk-Chg Tl. Post 1/4" Tool Holder Body	39.75	32040	Slow-speed Belt	17.00	36030	.030 Washer*	.70
11750	Steady Rest Body	38.00	22620	Qk-Chg Tool Post Cam Spring Pin	.95	32100	10-32 Hex Nut*	.55	36040	3/16" x 3/4" Dowel Pin	1.00
11760	Steady Rest Clamp	6.50	22630	Qk-Chg T/P Cam Springs, .120" x 7/16"	.35	32120	48 Pitch Rack	27.75	37090	3/8-16 to 3/4-16 R/T Chuck Adapter	5.75
11770	4-Jaw Chuck Jaws (Self-Centering)	89.25	22650	Qk-Chg T/P 3/8" Boring Tl. Hldr. Bdy.	48.75	32130	Indexing Case	81.00	37091	3/8-16 to 12 x 1mm R/T Chuck Adptr.	15.75
11801	3/8" Rohm Chuck	52.50	22680	Qk-Chg T/P Knurled Ht. Adjust. Knob	1.25	32140	10-32 x 1/2" Cup Point Set Screw*	.45	37092	3/8-16 to 14 x 1mm R/T Chuck Adptr.	15.75
11810	3/8" Jacobs Chuck Key	7.00	22700	Qk-Chg Tool Post Cutoff ToolHldr Body	36.00	32170	Gear Tooth Cutter Body	38.00	37093	3/8-16 to 1/2-20 R/T Chuck Adapter	15.75
11821	Bullnose Center Body	42.00	22710	Qk-Chg Tool Post Cutoff ToolHldr Clamp	8.75	32180	10-32 x 1" Thumbscrew	1.75	37094	3/8-16 to 3/8-24 R/T Drill Chuck Adptr.	15.75
11822	Bullnose Center Point	47.25	30100	Std. Headstock Assembly (w/o Motor)	107.25	32190	10-32 x 1/2" Skt. Hd. Flat Screw*	.45	37130	Worm Assembly	35.75
11823	Bullnose Center Preload Nut	6.50	30110	Hdstk Asby w/ 9/16" hole (w/o Motor)	178.25	32200	Index Case Cover	21.25	37150	Oiler Plug	2.00
11830	Milling Table Base	48.75	30111	ER-16 Headstock Asby. (w/o Motor)	173.25	32210	6-32 x 3/8" Skt. Hd. Cap Screw*	.45	37160	Preload Nut	4.00
11860	Jacobs 1/4" Chuck Key	4.50	30130	Hold-down Clamp, plain	9.50	32220	Index Gear, 72-Tooth, 48 Pitch	14.75	37170	Lock Pin	5.75
11880	#1 Morse Arbor Adapter	10.00	30133	Extended T-nut	2.00	32230	Indexing Spindle	41.75	37180	Upright	31.50
11890	#0 Morse Arbor Adapter	9.00	30134	Step Block (Anodized)	10.75	32240	Index Stepping Lever	16.25	37190	Right Angle Base	29.00
11900	Jacobs 1/4" Chuck	47.25	30135	Hold-down Clamp, stepped	10.25	32250	Index Tailstock Center	8.25	37200	10-32 x 3/8" Button Head Cap Screw	.40
11920	1/4" Carbide Tool, Right	7.50	30139	Step Block, (Not Anodized)	8.50	32260	Index Tailstock Case	22.75	37210	Hold-down Tab (requires grinding, call)	14.75
11930	1/4" Carbide Tool, Left	7.50	30140	10-24 x 1-1/4" Carriage Bolt*	.70	32500	Indexing Collar	25.25	37220	6-32 x 1/4" But. Hd. Skt. Hd. Cap Screw	.40
11940	1/4" Carbide Tool, 60°	7.50	3015	Toggle Switch Cover	9.00	32510	6-32 x 1/8" Nylon Tip Skt. Hd. Set Scr.	.95	37230	Right Angle Tailstock Case	31.50
11941	1/4" Radius Cutting Tool	7.50	30181	Rear Cutoff Tool Holder Body	44.25	32540	High-speed Belt	14.75	37240	Right Angle Tailstock Bracket	20.25
11950	High Speed Steel Tool, Right	7.50	30220	Toggle Switch Lock Ring	.55	33050	High Torque DC Motor & S/C Asby.	241.50	37510	Tilting Angle Table, Top Plate	31.50
11960	High Speed Steel Tool, Left	7.50	30230	Toggle Switch	7.75	3306	DC Motor, S/C Asby. and Headstock	336.00	37520	Tilting Angle Table, Side Plate (plain)	15.25
11970	High Speed Steel Tool, Boring	15.75	30240	No. 1 Center Drill	7.50	3307	10,000 RPM Headstock/motor asby.	420.00	37530	Tilt. Angle Table, Sd. Plate (engraved)	19.00
11980	Rocker Tool Post Body	19.00	30260	No. 2 Center Drill	7.50	3308	ER-16 Headstock/motor/S/C asby	420.00	37540	Tilting Angle Table, Bottom Plate	31.50
11990	Rocker Tool Post Center	6.50	30270	No. 3 Center Drill	7.50	33100	15" Lathe Metric-to-Inch Conversion	151.25	37550	Tilting Angle Table, Bushing	2.75
12040	Adjustable Tool Body	31.50	30360	Spur Driver Body	16.25	33120	15" Lathe M-to-I Convr., Zero Hdwl.	208.00	37560	Tilting Angle Table, Chuck Hold-down	6.50
12050	8-32 x 3/8" Skt. Hd. Cap Screw*	.50	30370	Spur Dowel Pin	5.50	33150	24" Lathe Metric-to-Inch Conversion	227.00	40010	15" Lathe Base	38.00
12060	#8 Washer	.35	30390	Wood Tool Rest Body	12.75	33200	15" Lathe Inch-to-Metric Conversion	151.25	40020	Motor Bracket	6.75
12070	9/64" Hex Key	.80	30410	Armature Support Bearing	6.75	33210	15" Lathe I-to-M convr., Zero Hdwl.	208.00	40030	Handwheel Shim Washer	.40
12080	Adjust. Live Ctr. Face w/ Brng & Point	38.00	30430	Armature Support Body	27.00	33250	24" Lathe Inch-to-Metric Conversion	227.00	40040	Drive Belt	8.75
12090	Adjustable Chuck Arbor Face	25.25	30440	3" Tool Rest (For use with P/N 1291)	26.00	33300	Std. Mill Metric-to-Inch Conversion	122.00	40050	Crosslide/Y-axis Handwheel Asby.	11.50
12100	Adjustable Tool Holder Face	25.25	30450	3" Tool Rest	25.25	33350	Deluxe Mill Metric to Inch Conversion	161.75	40060	Speed Control Bracket (For AC motors)	12.00
12120	Adjustable 1" Die Holder Face (with 13/16" Adapter Bushing)	38.00	30460	5" Tool Rest	31.50	33400	Std. Mill Inch to Metric Conversion	126.00	40070	Faceplate	10.25
12640	Compound Nut (Metric)	7.25	30480	5" Tool Rest (For use with P/N 1291)	31.50	33450	Deluxe Mill Inch to Metric Conversion	161.75	40080	Leadscrew/X-axis Handwheel Asby.	11.50
12680	Compound Slide Screw (Metric)	9.50	30490	Fly Cutter Body	38.00	33500	2000 Mill (I) to 2010 (M) Conversion	185.00	40090	Drive Dog	3.50
12720	Compound Base	34.00	30660	Slitting Saw Body	38.00	33550	2010 Mill (M) to 2000 (I) Conversion	185.00	40100	Headstock Casing	66.00
12730	Compound Rotating Base	40.25	30670	Slitting Saw Cap	9.00	34010	Oversize 2.5" Handwheel Body	19.00	40111	Tailstock Casing (Gib style)	44.25
12740	Compound Nut (Inch)	7.25	30810	1/4" End Mill	11.75	34020	Oversize Handwheel Knob	2.75	40112	Tailstock Gib	18.25
12750	Compound Clamp Ring	20.00	30820	1/8" End Mill	11.75	34030	Oversize Handwheel Shaft	2.75	40120	15" Lathe Bed	88.25
12760	Compound Slide and Tool Post	69.50	30830	3/16" End Mill	11.75	34060	Thrust Bearing Set	12.75	40160	Preload Nut	5.00
12770	Compound Gib	9.75	30840	5/16-24 x 4-1/2" Drawbolt w/ Washer	4.50	34061	Thrust Bearing Washer	1.50	40173	Plastic Backlash Adjusting Arm	6.00
12780	Compound Slide Screw (Inch)	9.50	30850	Cutoff Tool Holder	27.00	34070	Z-axis Handwheel Body (Inch)	17.75	40174	Saddle Nut (Inch)	9.50
12831	Tailstock Riser Body	45.50	30860	Cutoff Tool Blade	20.00	34080	Oversize Handwheel Plug	.95	40176	Saddle Travel Extension (2000)	12.75
12840	Tailstock Riser Clamp	12.75	30880	1/4"-20 x 5" Drawbolt with Washer	5.25	34090	Z-axis Handwheel Body, (Metric)	19.00	40177	Saddle Nut Asby. w/ Ball (Inch)	19.00
12850	Riser Rocker Tool Post Body	44.25	31010	Screw Cutting Attachment Handwheel	36.75	34110	Oversize 2.5" Handwheel Body (Metric)	19.00	40180	Tool Post Body (Standard)	13.00
12860	10-32 x 2-1/4" SHCS	.95	31020	Primary Support Arm	12.75	34210	2" Adjustable Zero Handwheel Body	19.00	40200	Leadscrew	25.25
12870	Riser 3/8" Tool Post Body	42.00	31030	Secondary Support Arm	11.75	34220	Lock Nut, Adjustable Zero Handwheel	2.75	40220	Feed Screw	9.00
12950	Headstock Riser Body	33.75	31040	Shim Washer, Small	.65	34230	Adj. Zero Hndwhl. Collar, Y/Crossld. (In.)	19.00	40230	Headstock Spindle	50.50
12980	1/4-20 x 3/8" Flat Head Screw, Slotted*	.95	31050	Shim Washer, Large	.75	34240	Adj. Zero Hndwhl. Collar, Y/Crossld. (M)	19.00	40239	Spindle w/ 9/16" hole through	75.75
12990	Headstock Pivot Pin	6.50	31060	Gear Bushing	2.00	34250	Locking Screw	2.00	40240	Lathe Pivot Pin	5.00
13910	Steady Rest Riser Body	45.50	31070	Gear Drive Pin	1.25	34260	Adj. Zero Hndwhl. Collar, Z/Ldscw. (In.)	19.00	40250	Tool Post T-nut	2.75
13920	Steady Rest Riser Clamp	12.75	31080	10-32 x 3/8" Set Screw*	.45	34270	Adj. Zero Hndwhl. Collar, Z/Ldscw. (M)	16.50	40260	Head Key	2.75
15090	Sliding Shaft	9.50	31090	#6 x 3/16" Pan Hd. Sht. Met. Screw*	.45	34410	2.5" Zero Handwheel Body	24.00	40270	Tailstock Spindle (Factory Installed Only)	22.75
15410	"O" Ring	.95	31100	100-Tooth Gear, 56 Pitch (with notch)	16.25	34900	Lathe Adj. Zero Hndwhl. Upgrd. Kit (In.)	105.25	40280	Thrust Collar	4.00
15420	Engagement Lever	6.75	31110	100-Tooth Gear, 56 Pitch	16.25	34901	Lathe Adj. Zero Hndwhl. Upgrd. Kit (M)	110.25	40290	1/4-20 Screw Adapter	6.50
15430	Fixed Shaft (with DRO, use P/N 81509)	3.50	31150	Gear Shaft	3.50	34950	Mill Adj. Zero Hndwhl. Upgrd. Kit (In.)	145.00	40300	Leadscrew Thrust	11.75
			31170	5/16 x 1-1/4" Shoulder Bolt	3.50	34951	Mill Adj. Zero Hndwhl. Upgrd. Kit (M)	145.00	40310	5-40 x 1" Skt. Hd. Cap Screw*	.70
			31200	20-Tooth Gear, 24 Pitch	6.00	35020	Moveable Vise Jaw	23.50	40320	Bearing Washer	3.00

