

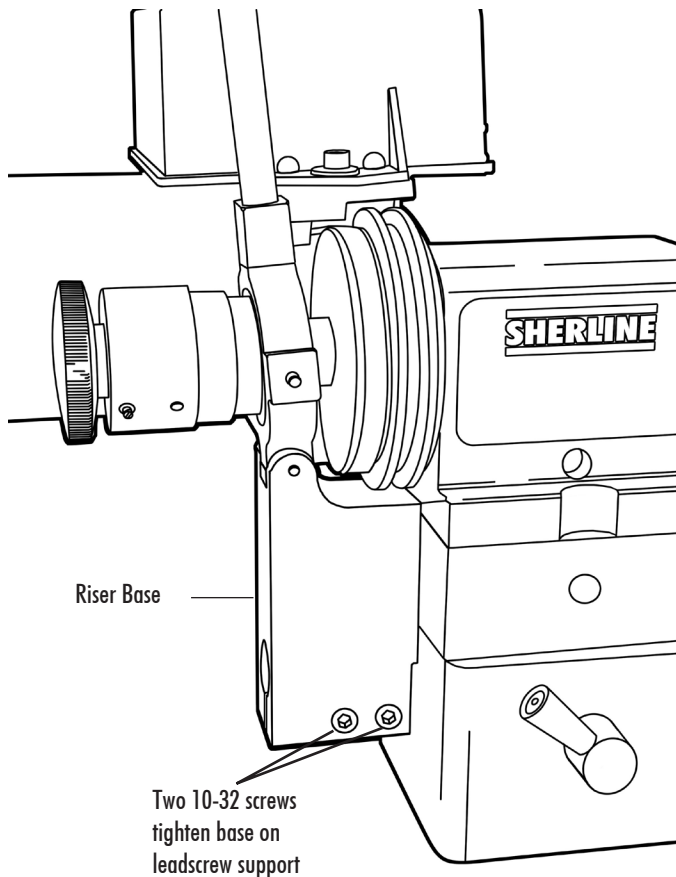
SHERLINE
PRODUCTS
INCORPORATED 1974

Lever Collet Closer Accessories

P/N 1152, P/N 1153

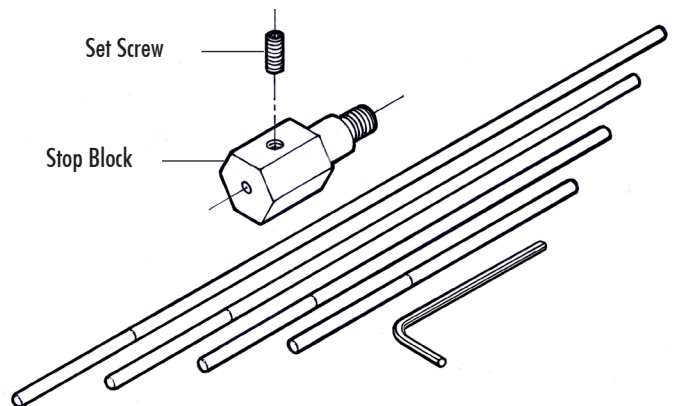
Using the Lever Collet Closer Riser P/N 1152

For those who want to use the P/N 1150 lever collet closer with riser blocks in place on the lathe, this taller base replaces the standard base. It can be ordered as an option or it can be specified in place of the standard base when ordering a new lever collet closer. An additional charge applies when specifying the taller base.



Using the Collet Stop P/N 1153

An optional material stop, P/N 1153, is available for the collet closer. The stop block threads into the back of the collet knob. Included are four different length rods for various ranges of adjustment. The rods are held in place by a set screw. With the proper rod in place, the material is inserted in the collet until it hits the stop, providing a consistent position for a series of identical parts. A scribed mark 1.5" from the end of each rod shows when the rod is extended past a safe operating distance from the end of the spindle. If the scribed line can be seen, the next shorter rod should be substituted.



Thank you,
Sherline Products Inc.

Figure 1— shows the riser base in place.