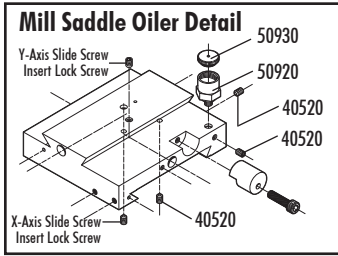
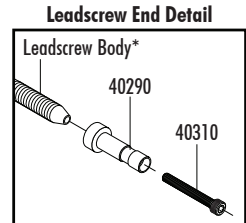
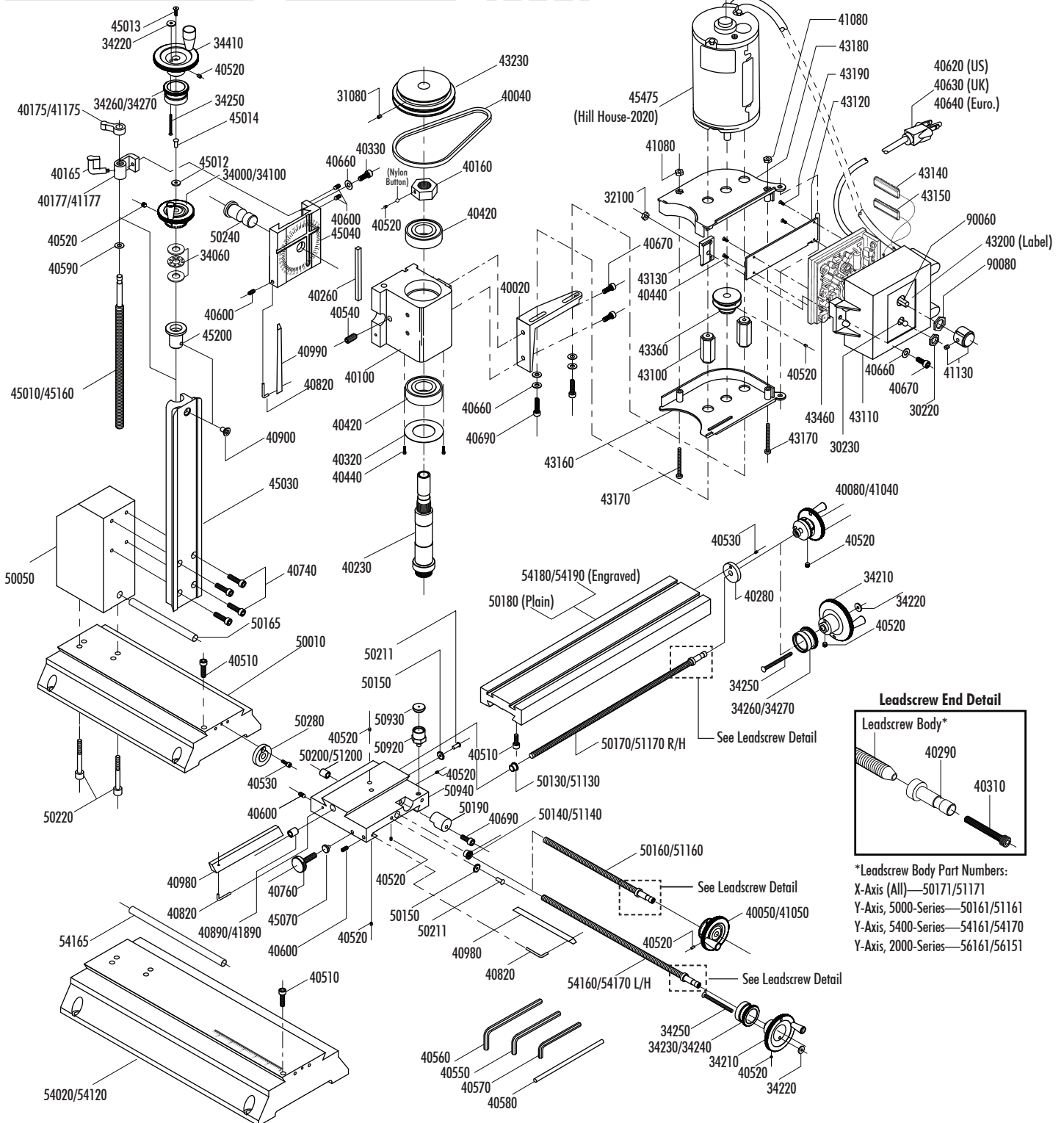
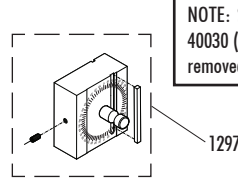
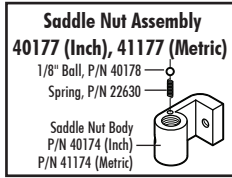


# Sherline Manual 5000- and 5400-Series Vertical Milling Machines

NOTE: Where different, Inch part number is given first, followed by Metric part number.



## Exploded View and Part Numbers



\*Leadscrew Body Part Numbers:  
X-Axis (All)—50171/51171  
Y-Axis, 5000-Series—50161/51161  
Y-Axis, 5400-Series—54161/54170  
Y-Axis, 2000-Series—56161/56151