

SHERLINE PRODUCTS

INCORPORATED 1974

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Prices subject to change without notice, Updated 7/23/20

NOTE: Weights in pounds, Prices in US dollars

Part numbers in **BOLD** can be used on both lathe and mill.

Mill Accessories, Books, and Videos Price List

P/N	DESCRIPTION	PRICE
1012	Sensitive Drilling Attachment	\$115.50
1156	#1 Morse Taper Remover	26.25
1164	WW Collet Fixture—holds WW collets vertically on mill or rotary table	110.25
1165	8 mm Collet Fixture—Like 1164 but for 8 mm collets	120.75
1187	Chuck-to-T-Slot Adapter	8.00
1296	Cutoff Tool Holder Riser Block	52.50
1297	Mill Headstock Spacer	47.25
1299	Extended Mill Headstock Spacer Block	63.00
1300	Mill Column Spacer Block	42.00
2045	Index Block Set (Hexagon and Octagon)	63.00
2049	Spindle Handwheel	47.25
2100	3/4" Collet Pot Chuck	26.25
2101	1" Collet Pot Chuck	28.50
2102	1-1/4" Collet Pot Chuck	31.50
2118	Horological Mill Bushing and Depthing Attachment	90.00
2128	Microscope Mount Only for Mill (Scope not included)	236.25
30100	Sherline Standard Headstock (#1MT spindle, 3/4"x16 thread)	107.50
30101	Nickel Plated Spindle Headstock (#1MT spindle, 3/4"x16 thread)	157.25
30110	9/16" Headstock Assembly	178.50
30111	ER-16 Headstock	198.25
30113	3C Collet Headstock	360.00
3012	Hold-Down Set	26.25
3013	Step Block Hold-Down Set	42.00
3015	Toggle Switch Dust Cover	9.00
3020	Sherline 5/32" Hex "T" Driver	6.50
3021	Center Drill Set	17.00
3022	Multi-tool wrench (for nuts on Sherline lathe and mill)	26.25
3052	Fly Cutter #1 Morse tapered shaft	36.75
3052S	Fly Cutter w/straight shaft (for ER-16 or 3C headstocks)	36.75
3054	Boring Head (Metric P/N 3049)	73.50
3054S	Boring Head w/straight shaft (for ER-16 or 3C headstocks)	73.50
3055	#1 Morse 0.83" Blank	17.00
3055-2	#1 Morse 2" Blank	30.00
3055-4	#1 Morse 4" Blank	43.00
3056	T-Nuts, 10-32 (Set of 10)	8.50
3058	4-Jaw Hold-Down Set	6.50
3060	Milling Collet Set (Inch, 1/8", 3/16", 1/4")	47.25
3061	Boring Tool (Max. Depth .600, Min. Hole 1/4") Use with P/N 3054 boring head	15.75
3063	Boring Tool (Max. Depth 1", Min. Hole 5/16") Use with P/N 3054 boring head	15.75
3064	Boring Tool (Max. Depth 1.5", Min. Hole 5/16") Use with P/N 3054 boring head	19.00
3065	Slitting Saw Holder	42.00
3070	2.5" Dia. x 1-5/16" Steel Blank (Chuck body) w/ 3/4-16 thread	26.25
3074	Drill Chuck Tool Holder (for 1/4" or 3/8" Jacobs Chuck)	36.75
3075	5/16" End Mill Holder	31.50
3076	6.0mm End Mill Holder	31.50
3077	8.0mm End Mill Holder	31.50
3078	10.0 mm End Mill Holder	31.50
3079	3/8" End Mill Holder (for 1/4", 3/16" and 1/8" holders (See P/N 6079, 6080 and 6081))	31.50
3080	End Mill Set (1/4" Shank) (1/8", 3/16", 1/4")	31.50
3081	1.2" End Mill Holder Style Fixture, 3/4-16 threaded long blank	17.00
3082	2" End Mill Holder Style Fixture, 3/4-16 threaded long blank	19.00

P/N	DESCRIPTION	PRICE
3083	4" End Mill Holder Style Fixture, 3/4-16 threaded long blank	\$21.00
3087	3/32" Mill Collet	21.00
3089	5/32" Mill Collet	21.00
3090	Mill Collet Set (Metric, 3.0, 4.0 & 6.0mm)	47.25
3091	7/32" Mill Collet	21.00
3092	3.0 mm Mill Collet	17.00
3093	4.0 mm Mill Collet	17.00
3094	6.0 mm Mill Collet	17.00
3095	1/8" Mill Collet	17.00
3096	3/16" Mill Collet	17.00
3097	1/4" Mill Collet	17.00
3098	Mill Collet (Special Order .125" to .312") (Allow 3 wks.)	52.50
3200	Indexing Attachment	210.00
3217	Gear Tooth Cutter Holder & 1/4" HSS Tool Blank	36.75
3230	Mill Arbor—7/8" Dia. (Short)	52.50
3231	Mill Arbor —7/8" Dia. (Long)	52.50
3235	Mill Arbor —1" Dia. (Short)	52.50
3236	Mill Arbor —1" Dia. (Long)	52.50
33050	DC Motor and Speed Control Units (headstock not included)	241.50
3306	Headstock, DC motor and speed control assembly	336.00
3307	Headstock, DC motor and speed control assembly with 10,000 RPM pulley set (P/N 4335 installed)	420.00
3308	Headstock and Motor Unit with ER-16 Spindle Nose	420.00
3400	Oversize 2.5" Handwheel (Metric P/N 3410)	15.75
3420	2" Adjust. "Zero" Handwheel (Y-axis) (Met. P/N 3430)	36.75
3428	2" Adjust. "Zero" Handwheel (X or Z-axis) (Metric P/N 3429)	36.75
3440	2.5" Adjust. "Zero" Handwheel (Y-axis) (Met. P/N 3450)	42.00
3455	2.5" Adj. "Zero" Handwheel (X or Z-axis) (Metric P/N 3459)	42.00
3460	2.5" Adjustable "Zero" Handwheel (W/Thrust and Bearing Set for "Z" Axis) (Metric P/N 3465)	52.50
3500	Rotary Column Attachment (Included on 2000 mill)	84.00
3551	Milling Vise	78.75
3559	90° Angle Plate	105.00
3560	Mill Tooling Plate	63.00
3561	Short 90° Angle Plate	63.00
3562	Mill Tooling Plate (7" X 13")	200.25
3563	Mill Tooling Plate (7" X 18")	275.00
3570	Rotating Mill Vise Base	105.00
3575	Mill Vise (P/N 3551) w/ Rot. Base (P/N 3570)	173.25
3580	Multi-Direction Vertical Milling Column (Metric P/N 3585)	393.75
3700	4" Rotary Table	293.50
3700-OP	4" Reverse Rotary Table	353.50
3700-CNC	4" Rotary Table w/ stepper motor mount	351.00
3700-OP CNC	4" Reverse Rotary Table w/ stepper motor mount	411.00
3701	Right Angle Attachment (Use with P/N 3700)	78.75
3702	Adjustable Right Angle Tailstock (For use with P/N 3700)	78.75
37090	3/8-16 to 3/4 x 16 Rotary Table Chuck Adapter (For use with chucks 1041, 1040, 1040C, 1075, 1076, 1076C, 1076C-PIE, 1044, 1030)	7.00
37091	3/8-16 to 12 x 1mm Rotary Table Chuck Adapter (For use with chucks 1068, 1077, 1071)	15.75
37092	3/8-16 to 14 x 1mm Rotary Table Chuck Adapter (For use with chucks 1031, 1079, 1034, 1035)	15.75
37093	3/8-16 to 1/2-20 Rotary Table Chuck Adapter (For use with chucks 1070, 1073)	15.75
37094	3/8-16 to 3/8-24 Rotary Table Chuck Adapter (For use with chucks 1069, 1072, 3072, 3073)	15.75
37097	3/4-16 X 5/8-24 Rotary Table Chuck Adapter (For use with chucks 1041, 1040, 1075, 1076, 1044, 1030)	27.00

P/N	DESCRIPTION	PRICE
37098	ER-16 Rotary Table Chuck Adapter (For use with chucks 1042, 1078, 1032)	14.00
3710	4" Rotary Table Nickel-Teflon Coated with 15/32" Through-Hole	383.50
3710-CNC	4" Table w/ stepper motor mount Nickel-Teflon Coated with 15/32" Through-Hole	441.00
3725	5" Rotary Table Tooling Plate	47.25
3750	Tilting Angle Table	115.50
4058	Spindle Drawbar Rubber Gripper End Caps (Pair)	2.25
4059	Spindle Bar Set with Grips	3.25
40170L	Mill Z-axis Saddle Nut with Oiler (Metric P/N 41170L)	31.00
4017U	Mill Saddle Lock Lever Upgrade (Metric P/N 4117U)	26.25
4017Z	Mill CNC Z-axis Backlash Adjustment Upgrade (Metric P/N 4117Z)	36.75
4335	10,000 RPM pulley set (Replaces standard pulley set)	\$84.00
4360	Chip Guard	15.75
50058	2" Rigid Column Spacer-Rectangular for 5400/5410 mill	40.00
5011U	X and Y axis backlash upgrade (mills 1997 to 7/04) (Metric 5111U)	9.50
5090	Mill Accordion Way Cover Set (compatible w/ 5000/5400/2000 mills)	52.50
5150	Mill Vinyl Dust Cover, 5000 Series Mills	14.75
5151	Mill Vinyl Dust Cover, 2000 Series Mill	17.00
5200	XY Base (10" base) (Metric P/N 5210)	273.00
5200-CNC	XY Base (10" base w/ oiler), CNC ready w/ stepper motor mounts (Metric P/N 5210-CNC)	456.75
5201	XYZ Base (10" base) (Metric P/N 5211)	483.00
5201-CNC	XYZ Base (10" base w/ oiler), CNC ready w/ stepper motor mounts (Metric P/N 5211-CNC)	745.50
5220	XY Base w/ Adjustable Zero Handwheels (Metric P/N 5225)	351.75
5230	XYZ Base w/ Adjustable Zero Handwheels (Metric P/N 5235)	540.75
5330	Safety Glasses	8.00
5401	Deluxe XY Base (w/12" Base) (Metric P/N 5411)	425.25
5401-CNC	Deluxe XY Base (12" Base) CNC-ready w/ stepper motor mounts (Metric P/N 5411-CNC)	540.75
5420	Deluxe XYZ Base (w/ 12" Base) (Metric P/N 5430)	573.50
5420-CNC	Deluxe XYZ Base (12" Base) CNC-ready w/ stepper motor mounts (Metric P/N 5430-CNC)	787.50
5600	8-Direction Mill XY Base (14" Base) (Metric P/N 5610)	446.25
5600-CNC	8-Direction Mill XY base (14" base) w/2 stepper motor mounts (Metric P/N 5610-CNC)	603.75
5605	Short round, rigid mill column base for 2000/2100 mill	94.00
56057	2" Rigid Column Spacer-Round for 2000/2100 mill	55.00
5606	Tall round, rigid mill column base for 2000/2100 mill	112.00
5625	8-Direction Mill XYZ Base (14" Base) (Metric P/N 5630)	866.25
5625-CNC	8-Direction Mill XYZ Base (14" base) w/ 3 stepper motor mounts (Metric P/N 5630-CNC)	1076.25
5640	Short, rigid-mill column base with 2000 ram (Metric P/N 5641)	285.50
5645	Tall, rigid-mill column base with 2000 ram (Metric P/N 5646)	299.75
5650	Upgrade—Existing Mill Column to 8-direction capacity (Metric P/N 5660)	278.25
5801	NexGen Mill XY Base (18" Base) (Metric P/N 5811)	1,445.00
5816	Mill Accordion Way Cover Set (compatible w/ 5800 NexGen mills only)	104.00
5825	NexGen Mill XYZ Base (18" Base) (Metric P/N 5830)	1,865.00
6079	1/4" End Mill Holder (See P/N 3075-3079 for other sizes available)	31.50
6080	3/16" End Mill Holder	31.50
6081	1/8" End Mill Holder	31.50
6100	Horizontal Milling Conversion	136.50
6700	CNC Upgrade Kit, 5000/5400 Mill (Metric P/N 6710)	262.50
6705	CNC Upgrade Kit, 2000 Mill (Metric P/N 6715)	262.50
67126	Hi-Torque Stepper Motor, 191 oz-in, 2 amp, NEMA 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems)	115.50
67127	Stepper Motor, 136 oz-in, 2 amp, 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems) Set screw flats ground on shafts.	78.75
67130	Stepper Motor, 136 oz-in, 2-amp, 23 Frame, dual shaft (with six raw wire leads for general use) Set screw flats	68.25
6740	CNC Upgrade Kit, 5000-series Mills, Z-axis only (Metric 6745)	105.00
6750	CNC Upgrade Kit, 2000 Mill, Z-axis only (Metric P/N 6755)	105.00
6760	CNC Upgrade Kit, all mills, X-axis only (Metric P/N 6765)	78.75
6770	CNC Upgrade Kit, all mills, Y-axis only (Metric P/N 6775)	78.75
7400	3/8" 6-piece Double-Ended End Mill Set (2-flute)	57.75
7401	3/8" 6-piece Double-Ended End Mill Set (4-flute)	57.75
7506	Parallel Set (Hardened and ground, sized for small mills)	52.50

P/N	DESCRIPTION	PRICE
7550	Super-Lube multi-purpose grease with PTFE, 3 oz. tube	9.00
7555	Super-Lube Dri-Film lube with PTFE, 11 oz. aerosol can	15.25
7560	NIKK-STIKX metal cutting compound, 2.2 oz. stick	5.25
7620	Single Flute Insert Fly Cutter	\$63.00
7622	Replacement Carbide Tip (for P/N 7620)	16.50
8100	3-Axis Digital Readout, 120 VAC* (Mill) w/RPM Gauge (Metric P/N 8160) *For 240 VAC version, add \$21.00	393.75*
8700	CNC Rotary Table w/ stepper motor and controller	776.25
8700-OP	CNC Reverse Rotary Table w/ stepper motor and controller	836.25
8710	CNC Rotary Table Riser Plate	31.50
8711	CNC Nickel-Teflon Coated Rotary Table w/ stepper motor and controller	866.25
8730	CNC Rotary Table w/ stepper motor (w/ Sherline plug)	429.75
8731	CNC Nickel-Teflon Coated Rotary Table with 15/32" Through Hole	519.75
8760	CNC 4-axis Driver Box with cables, power supply, Linux and EMC2 software, parallel cable connects to computer	630.00
8770	Upgrade any Sherline CNC-ready mill to full CNC using your own computer. Includes 3 stepper motors, P/N 8760 4-axis driver box and Linux/EMC software on CD. (Installation and software support not included.)	845.25
8800/8810	CNC Linear Controller w/ Stepper Motor (Use with Sherline CNC-ready lathes or mills, any axis)	472.50
8850/8851	CNC Power Feed, Mill X- or Y-Axis (Inch only), includes controller, stepper motor, mount and coupling (Also fits Lathe crossslide)	525.00
8860/8861	CNC Mill Power Feed, Z-axis, 5000/5400 mills, includes Z-axis leadscrew, controller, stepper motor and mount	535.50
8865/8866	CNC Mill Power Feed, Z-axis, 2000 mills, includes Z-axis leadscrew, controller, stepper motor and mount	535.50
8900	High speed engraving air spindle for CNC mill	257.25
BOOKS & VIDEOS		
5300	<i>Home Machinist's Handbook</i> , by Doug Briney, Softbound, black/white, 275 pages, features Sherline tools	\$23.00
5301	<i>Tabletop Machining</i> , by Joe Martin, Softbound, color, 350 pages. The best book on miniature machining available, features Sherline tools	42.00
5305	<i>Machine Shop Essentials</i> , by Frank Marlow, PE. Softbound, black and white, 518 pages, illustrated, for all size machine tools from Sherline on up	47.25
5307	<i>Machine Shop Know-How</i> , by Frank Marlow, PE. Softbound, black and white, 520 pages, more practical knowledge for all size machine tools	52.50
5325	<i>Sherline Tools and Accessories Catalog</i> (Free upon request with any order)	2.25
5326	<i>Sherline Assembly & Instruction Guide</i> (Included w/ each lathe and mill)	2.25
5327	<i>Sherline Accessories Shop Guide</i> (Book of collected Sherline accessory instructions) Softbound, black and white	10.50
5328-DVD	<i>Steam Engine Video w/ Plans</i> , Rudy Kouhoup (DVD, 3 Hrs) Includes materials list, plans, and instruction sheets	76.75
5329-DVD	<i>Shop Secrets—Measuring</i> , Video, Mike Rehmus (DVD, 2 hr) Covers all common shop measuring tools and how to use them	42.00
5335	<i>Sherline Lathe Basics—How to Set Up and Operate the Sherline Lathe</i> , Video, Mike Rehmus (DVD, 3.6 hr.) Also covers use of several important lathe accessories	52.50
KITS		
J1000	Jack-in-a-Box Puzzle Kit	\$80.00
T1000	Turner's Cube Kit (without chuck)	82.00
T1076	Turner's Cube Kit (with 4-jaw self-centering chuck)	255.25

For other accessories see:
· Chucks and Collets Price List
· Lathe Accessories Price List
· Cutting Tools Price List
· Replacement Parts Price List

[CLICK HERE](#) for links to all current Sherline price lists.