

## TIP 74 — Chuck Adapter Improvement for Clock and Watch Makers/A. Bousquet

As a user of Sherline products, I found a tip to improve my chuck adapter.

I drilled a hole (7/16" X 7/16" ) in the 8 mm chuck adapter to have enough space for the lantern pinion.



Figure 1



Figure 2



Figure 3

Later, I will drill a .125" hole end to end through this adapter for machining a long, small rod.