

## TIP 93 — Compound Slide Custom Tool Holder for Cutting Threads/James Thompson

James Thompson, of Northampton, MA, sent the following images that show his custom tool holder used when cutting threads on our P/N 1270 Compound Slide.

“This is my version for tool holder that helps make thread cutting easier when used with the Sherline compound slide. It’s based on a modification of Jerry Glickstein’s [Tip #32](#). My version allows the thread cutting process to proceed using the conventional procedure and has worked well for me. The pictures have slight variation because I made two holders total. Use the SketchUp model carefully because I am not very good with the software. The “small” angle on the tool holder is a nominal 30 degrees.”



FIGURE 1—James’ custom tool holder mounted to the compound slide and cutting threads.

