

Chucks and Collets Parts List

Sherline Chucks	
P/N	DESCRIPTION
1010	OJT 5/32" #1 Morse Jacobs Drill Chuck & Key
1012	Sensitive Drilling Attachment for mill or mill column. 5/32" Jacobs Drill Chuck on spring-loaded shaft
1015	OJT 5/32" #0 Morse Jacobs Drill Chuck & Key
1016	OJT 5/32" Chuck w/ #0 Morse adjustable back
1030	4-Jaw Chuck (3.125" O.D.)
1031***	14 mm x 1 mm 3-Jaw Chuck (2.5" O.D.)***
1032	22 x 1.5 mm ER-16 4-jaw independent chuck (3.1" O.D.)
1035***	14 mm x 1 mm 4-Jaw Chuck (2.5" O.D.)***
1040	3-Jaw Chuck (3.125" O.D.)
1040C	Electroless nickel-Teflon coated 3-jaw self-centering chuck
1041	3-Jaw Chuck (2.5" O.D.)
1042	22x 1.5 mm ER-16 3-Jaw self-centering chuck (3.1" OD)
1043	3-jaw self-centering wood lathe chuck
1044	4-Jaw Chuck (2.5" O.D.)
1045	4-Jaw Ind. Chuck with 5C back (3.1" O.D.)
1068*	12 mm x 1 mm 3-Jaw chuck (2.5" O.D.)*
1069	3/8" Jacobs Tailstock Chuck w/ OM & 1M arbors, drawbolt, key
1070**	1/2-20 3-Jaw Chuck (2.5" O.D.)**
1071*	12 mm x 1 mm 4-Jaw Chuck (2.5" O.D.)*
1072	1/4" Jacobs Tailstock Chuck w/ OM and 1M arbors, drawbolt, key
1073**	1/2-20 4-Jaw Chuck (2.5" O.D.)**
1075	Self-Centering 4-Jaw Chuck (2.5" O.D.)
1076	Self-Centering 4-Jaw Chuck (3.125" O.D.)
1076C	Electroless nickel-Teflon coated 4-jaw self-centering chuck
1076C-PIE	1076C electroless nickel-Teflon coated 4-jaw 3.1" chuck with "Pie Jaws"
1078	22 x 1.5 mm ER-16 4-jaw self-cent. chuck (3.1" OD)
11850	3/8" Chuck Arbor with 3/8" Shank
3072	1/4" Jacobs Drill Chuck w/ 1M arbor, drawbolt, key
3073	3/8" Jacobs Drill Chuck w/ 1M arbor, drawbolt, key
5938	3/8" Drill Chuck with Straight Shaft Arbor (for multi-tool holder posts with 3/8" mounting holes)
5939	1/4" Drill Chuck with Straight Shaft Arbor (for multi-tool holder posts with 3/8" mounting holes)
* For use on UNIMAT DB200 and SL1000 **For use on older SEARS 6" Lathe *** For use on UNIMAT 3 or Cowells Lathe	
Chuck Jaws	
P/N	DESCRIPTION
1138.1-3	Machinable aluminum top jaws, 1" (set of 3)
1138.1-4	Machinable aluminum top jaws, 1" (set of 4)
1138.15-3	Machinable aluminum top jaws, 1.5" (Set of 3)
1138.15-4	Machinable aluminum top jaws, 1.5" (Set of 4)
1139.1-3	Machinable steel 1018 top jaws, 1" (set of 3)
1139.1-4	Machinable steel 1018 top jaws, 1" (set of 4)
1139.15-3	Machinable steel 1018 top jaws, 1.5" (Set of 3)
1139.15-4	Machinable steel 1018 top jaws, 1.5" (Set of 4)
1140	3-jaw chuck "Pin Jaws"

1141	Hardened bottom master jaws for 3-jaw self-centering chuck
1142	Teflon top jaws (set of 3)
1142-4	Teflon top jaws (set of 4)
1143	Mild steel 12L14 top jaws (set of 3)
P/N	DESCRIPTION
1143-4	Mild steel 12L14 top jaws (set of 4)
1143-4P	Steel Replacement Pie Jaws (set of 4, 3.1")
1144	Hardened bottom master jaws for 4-jaw self-cent. chuck
1145	Hardened bottom master jaws for 4-jaw independent chuck
11454-4P	Aluminum Replacement Pie Jaws (set of 4, 3.1")
1146	Aluminum top jaws (set of 3)
1146-4	Aluminum top jaws (set of 4)
1147	Brass top jaws (set of 3)
1147-4	Brass top jaws (set of 4)
1148	Delrin top jaws (set of 3)
1148-4	Delrin top jaws (set of 4)
1149	Nylon top jaws (set of 3)
1149-4	Nylon top jaws (set of 4)
Chuck Adapters	
P/N	DESCRIPTION
1187	Chuck-to-T-Slot Adapter
1230	#0 Morse to 3/4-16 Thread Adapter
37090	3/8-16 to 3/4 x 16 Rotary Table Chuck Adapter <small>(For use with chucks 1041, 1040, 1040C, 1075, 1076, 1076C, 1076C-PIE, 1044, 1030)</small>
37091	3/8-16 to 12 x 1mm Rotary Table Chuck Adapter <small>(For use with chucks 1068, 1077, 1071)</small>
37092	3/8-16 to 14 x 1mm Rotary Table Chuck Adapter <small>(For use with chucks 1031, 1079, 1034, 1035)</small>
37093	3/8-16 to 1/2-20 Rotary Table Chuck Adapter <small>(For use with chucks 1070, 1073)</small>
37094	3/8-16 to 3/8-24 Rotary Table Chuck Adapter <small>(For use with chucks 1069, 1072, 3072, 3073)</small>
37097	3/4-16 X 5/8-24 Rotary Table Chuck Adapter <small>(For use with chucks 1041, 1040, 1075, 1076, 1044, 1030)</small>
37098	ER-16 Rotary Table Chuck Adapter <small>(For use with chucks 1042, 1078, 1032)</small>
Individual Milling Collets	
Custom size collets are available. Call for price and ordering information.	
P/N	DESCRIPTION
3087	Mill Collet, 3/32"
3089	Mill Collet, 5/32"
3091	Mill Collet, 7/32"
3092	Mill Collet, 3.0 mm
3093	Mill Collet, 4.0 mm
3094	Mill Collet, 6.0 mm
3095	Mill Collet, 1/8"
3096	Mill Collet, 3/16"
3097	Mill Collet, 1/4"
3098	Special Order (.125" - .312"; Allow 3 weeks)

Individual WW Collets and Collet Pot Chucks	
Custom size collets are available. Call for price and ordering information.	
116000	WW Collet Blank, Large Head
1160001	WW Collet Blank, Small Head
Inch Collets (20 sizes From 1/64" to 5/16" by 64ths)	
116001	1/64" (.0156") WW Collet
P/N	DESCRIPTION
116002	1/32" (.0313") WW Collet
116003	3/64" (.0469") WW Collet
116004 to 116020	1/16" (.0625") WW Collet to 5/16" (.3125") WW Collets. Last two digits indicate collet size in 64ths of an inch. For example, a 13/64" collet would be P/N 116013 and a 1/4" collet (16/64") would be P/N 116016.
Metric Collets (78 sizes From .3 mm to 8.0 mm by .1mm increments)	
117803	WW Collet, 0.3 mm (.012")
117804	WW Collet, 0.4 mm (.016")
117805	WW Collet, 0.5 mm (.020")
117806	WW Collet, 0.6 mm (.024")
117807	WW Collet, 0.7 mm (.027")
117808	WW Collet, 0.8 mm (.032")
117809	WW Collet, 0.9 mm (.035")
117810	WW Collet, 1.0 mm (.039")
117811	WW Collet, 1.1 mm (.043")
117812	WW Collet, 1.2 mm (.047")
117813	WW Collet, 1.3 mm (.051")
117814	WW Collet, 1.4 mm (.055")
117815 through 117880	WW Collets from size 1.5 mm through 8.0 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 6.4 mm would be P/N 117864.
2100	3/4" WW Collet Pot Chuck w/ chucking pin
2101	1" WW Collet Pot Chuck w/ chucking pin
2102	1-1/4" WW Collet Pot Chuck w/ chucking pin
Collet Sets and Collet Accessories	
P/N	DESCRIPTION
1065	5/8" shank to 3/4-16 Chuck Adapter
1066	1/2" shank to 3/4-16 Chuck Adapter
1156	#1 Morse Taper Remover
1160	WW Collet Set, 5 Piece w/ 1161 adapter and drawbar, includes 1/16", 1/8", 3/16", 1/4", 5/16" collets. (Metric P/N 1178 includes 2, 3, 4, 5 and 6 mm collets)
1161	WW Collet Adapter & Drawbar only
1162	Deluxe WW Collet Set (Inch) (Drawbar, knockout bar, adapter, 17 collets, pot chucks, blank etc. in wood box)
1163	8.0 mm Collet Adapter & Drawbar
1170	Oak WW collet storage box, insert with holes for 22 WW collets, drawbar, adapter, knockout bar, pot chucks (Collets not included)
1171	Oak WW collet storage box, insert with 96 holes for WW or 8 mm collets (Collets not included)
1179	Deluxe WW Collet Set (Metric) (Drawbar, knockout bar, adapter, 14 collets, pot chucks, blank etc. in wood box)
1180	Complete Metric WW Collet Set with 78 Collets from 0.3mm to 8.0 mm plus a blank collet in oak box with 96-hole insert
1203	Adjustable Tailstock Tool Holder (Holds 2085 or 2086 WW collet adapter in tailstock)
1204	Adjustable Tailstock 5/32" Chuck Arbor (Chuck not incl.)
2083	WW Collet w/ 1" Blank
2085	WW Collet Tailstock Adapter (Use with P/N 1203)
2086	8.0 mm Collet Tailstock Adapter (Use with P/N 1203)

Accessories for Watch and Clock Maker's Lathes by Other Manufacturers	
P/N	DESCRIPTION
2090	8.0 mm Collet to 3/4-16 Thread Adapter
2091	10.0 mm "D" Collet to 3/4-16 Thread Adapter
2092	8.0 mm Collet to 3/8-24 Thread Adapter
2093	10.0 mm Collet to 3/8-24 Thread Adapter
2094	Clockmaker's Gear Cutting Arbor, 7.0mm to Morse #1
2095	Clockmaker's Gear Cutting Arbor, 7.0mm to 10 mm "D" Collet
2096	Clockmaker's Gear Cutting Arbor, 7.0mm to 8 mm WW Collet
2103	10 mm 3/4" Collet Pot Chuck w/ chucking pin
2104	10 mm 1" Collet Pot Chuck w/ chucking pin
2105	10 mm 1-1/4" Collet Pot Chuck w/ chucking pin
2106	8 mm Collet-to-Live Center
2107	10 mm Collet-to-Live Center
2118	Boring and depthing attachment (for use on Sherline 5000- or 5400-series milling machines)
Other Chuck or Collet-related Accessories	
3023	ER-16 Collet Nut Spanner Set (for use on Sherline spindles with ER-16 collet taper and thread)

For other accessories see:

- Lathe Accessories Parts List
- Mill Accessories Parts List (Includes Videos and Books)
- Cutting Tools Parts List
- Replacement Parts List

[CLICK HERE](#) for links to all current Sherline Parts Lists.