

Lathe Accessories Parts List

P/N (met.)	DESCRIPTION
10670	3C to 3/4-16 Chuck Arbor (use w/ 30113 3C Collet Headstock)
10675	3C E-Collet
1074	Steady Rest
1090	Follower Rest
1150	WW Lever Collet Closer
1152	Lever Collet Closer Riser Block
1153	LCC Collet Closer Stop Kit
1160 (1178)	WW Collet Set (includes P/N 1161)
116000	WW Collet Blank, Large Head
1160001	WW Collet Blank, Small Head
Custom size collets available. Call for price and ordering information.	
116001	1/64" (.0156") WW Collet
116002	1/32" (.0313") WW Collet
116003	3/64" (.0469") WW Collet
116004 through 116020	WW Collets from size 1/16" to 5/16" by 64ths. Part number is given as 1160 plus the number of 64ths; for example, 13/64" would be 116013 and 1/4" (16/64") would be 116016.
1161	WW Collet Adapter, Drawbar & 3/8" Knockout Bar
1162	Deluxe WW Collet Set (Inch) (Drawbar, knockout bar, adapter, 17 collets, pot chucks, blank etc. in wood box)
1163	8.0 mm Collet Adapter, Drawbar & 3/8" Knockout Bar
1170	Oak WW collet storage box, insert with holes for 22 WW collets, drawbar, adapter, knockout bar, pot chucks
1171	Oak WW collet storage box, insert with 96 holes for WW or 8 mm collets
117803	WW Collet, 0.3 mm
117804	WW Collet, 0.4 mm
117805 through 117808	WW Collets from size 0.5 mm through 0.8 mm by 0.1 mm increments. Part number is 11780 plus the collet size in 0.1 mm; for example, 0.6 mm would be P/N 117806.
117809 through 117814	WW Collets from size 0.9 mm through 1.4 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 1.1 mm would be P/N 117811
117815 through 117880	WW Collets from size 1.5 mm through 8.0 mm by 0.1 mm increments. Part number is 1178 plus the collet size in 0.1 mm; for example, 6.4 mm would be P/N 117864
1179	Deluxe WW Collet Set (Metric) (Drawbar, knockout bar, adapter, 14 collets, pot chucks, blank etc. in wood box)
1180	Complete Metric WW Collet Set with 78 Collets from 0.3mm to 8.0 mm plus a blank collet in oak box with 96-hole insert
1182	Bullnose Live Center
1182PC	Pool Cue Live Center
1185 (1184)	Vertical Milling Table, Inch
11850	3/8" Chuck Arbor with 3/8" Shank
1187	Chuck-to-T-Slot Adapter
1191	Live Center
1192	Reverse Live Center
1201	Adjustable Live Center
1202	Adjustable Tailstock Chuck Arbor
1203	Adjustable Tailstock Tool Holder

P/N (met.)	DESCRIPTION
1204	Adjustable Tailstock 5/32" Chuck Arbor (Chuck not incl.)
1205	Adjustable Tailstock Bullnose Live Center
1206	Adjustable Tailstock 1" Die Holder w/ 13/16" Bushing
1220	Tailstock Spindle Extender
1230	#0 Morse to 3/4-16 Thread Adapter
1270 (1280)	Compound Slide
1272	Compound Slide Riser Block
1286	Rear-Mount Riser Cutoff Holder
1287	Rear-Mount Riser 3/8" Tool Holder
1288	Riser Rocker Tool Post
1289	Riser 3/8" Insert Holder Tool Post
1290	Steady Rest Riser
1291	Spacer Block Kit w/ Riser Rocker Tool Post
1292	Tailstock Riser Block
1294	Riser Plate for 8" Crossslide
1296	Cutoff Tool Holder Riser Block
2049	Spindle Handwheel
2081	WW Collet Adapter for 5/8" Gang Tooling Tool Post
2083	WW Collet w/ 1" Blank
2085	WW Collet Tailstock Adapter (Use with P/N 1203)
2086	8.0 mm Collet Tailstock Adapter (Use with P/N 1203)
2090	8.0 mm Collet to 3/4-16 Thread Adapter
2091	10.0 mm "D" Collet to 3/4-16 Thread Adapter
2092	8.0 mm Collet to 3/8-24 Thread Adapter
2093	10.0 mm Collet to 3/8-24 Thread Adapter
2094	Clockmaker's Gear Cutting Arbor, 7.0mm to Morse #1
2095	Clockmaker's Gear Cutting Arbor, 7.0mm to 10 mm "D" Collet
2096	Clockmaker's Gear Cutting Arbor, 7.0mm to 8 mm WW Collet
2100	3/4" Collet Pot Chuck
2101	1" Collet Pot Chuck
2102	1-1/4" Collet Pot Chuck
2103	10 mm 3/4" Collet Pot Chuck
2104	10 mm 1" Collet Pot Chuck
2105	10 mm 1-1/4" Collet Pot Chuck
2106	8 mm Collet-to-Live Center
2107	10 mm Collet-to-Live Center
2110	W.R. Smith Watchmaker's T-Rest
2200	Radius Cutting Attachment
2250	Quick-change Tool Post w/ 3 Tool Holders
2251	Quick-change Tool Post Riser
2253	RH 3/8" Insert Tool Holder w/ 80° Carbide insert
2254	LH 3/8" Insert Tool Holder w/ 80° Carbide insert
2255	Pair of RH and LH 3/8" Insert Tool Holders w/ 80° Inserts
2256	RH 3/8" Insert Tool Holder w/ 55° Carbide Insert
2257	LH 3/8" Insert Tool Holder w/ 55° Carbide Insert
2258	Pair of RH and LH 3/8" Insert Tool Holders w/ 55° Inserts
2259	80° RH Insert 3/8" Boring Bar (.5" min. hole) w/ Insert
2260	55° RH Insert 3/8" Boring Bar (3/4" min. hole) w/ Insert

P/N (met.)	DESCRIPTION
2261	Pair of Boring Bars (P/N 2259 and 2260) w/Inserts
2262	Straight 3/8" Insert Holder, 55° Carbide Insert
2263	55° LH Insert 3/8" Boring Bar (3/4" min. hole) w/ Insert
2264	80° LH Insert 3/8" Boring Bar (.5" min. hole) w/ Insert
2265	3/8" Ceramic Insert Tool Holder w/Insert
2266	Replacement Ceramic insert (6-sides) for 2265 holder
2267	3/8" Carbide Threading/Grooving Insert Hldr. (no insert)
2268	Carbide 60° Threading Insert for 2267 (2 sides)
2269	Carbide .031" Grooving Insert for 2267 (2 sides)
2270	Carbide .062" Grooving Insert for 2267 (2 sides)
2266	Carbide Tip RH 55° 3/8" Boring Bar w/2 Flats
2268	Carbide Tip RH 80° 3/8" Boring Bar w/2 Flats
2273	Carbide Tip LH 55° 3/8" Boring Bar w/2 Flats
2274	Carbide Tip LH 80° 3/8" Boring Bar w/2 Flats
2275	Bump Knurl Tool Holder
2280	1/4" Quick-change Tool Holder (Included w/ 2250)
2282	3/8" Quick-change Tool Holder (Optional for 2250)
2285	3/8" Quick-change Boring Tool Hldr. (Included w/ 2250)
2290	Quick-change Cutoff Tool Holder (Included w/ 2250)
2295	Quick-change Carbide Insert Holder w/ Insert for 2250
30100	Sherline Standard Headstock
30101	Nickel Plated Spindle Headstock (#1MT spindle, 3/4"x16 thread)
30110	9/16" Through-hole Headstock
30111	ER-16 Headstock
30113	3C Collet Headstock
3002	Cut-off Tool Holder & Tool
3003	2-Position Tool Post (1/4"-1/4")
3004	Knurling Tool Holder w/ 1 set of knurls
3005	1/4" Sq. High Speed Steel Tool Blank
3006	1/4" Sq. Brazed-tip Carbide Tool Set (LH, RH, threading)
3007	1/4" Sq. HSS Tool Set (LH, RH, boring)
3008	2-Position Tool Post (3/8"-5/16")
3009	Lathe Tool Height Gauge
3015	Toggle Switch Dust Cover
3016	Cut-off Tool rear Mounting Block
3017	Crossslide Accessory Plate
3018	Rear Mount Cut-off Tool and Holder
3020	Sherline 5/32" Hex "T" Driver
3021	Center Drill Set
3022	Multi-tool Wrench (Adjust hex nuts on Sherline Tools)
3023	ER-16 Collet Nut Spanner Set (For ER-16 headstocks)
3024	3C Collet Closer Stop Kit
3025	3C Lever Collet Closer
3035	Spur Driver
3038	Wood Tool Rest Set (3" and 5" support)
3047	Extended Wood Tool Rest Set (For use with P/N 1291)

P/N (met.)	DESCRIPTION
3050 (3053)	Lathe Vertical Milling Column
3050-DRO (3053-DRO)	Lathe Vertical Milling Column, DRO
3050-CNC (3053-CNC)	Lathe Vertical Milling Column, CNC-Ready
3051	#0 Morse Blank
3055	#1 Morse Blank
3056	T-Nuts, 10-32 (Set of 10)
3057	Rocker Tool Post
3070	2.5" diameter x 1-5/16" 12L14 Steel Blank (Unfinished chuck body w/ 3/4-16 thread)
3082	2" End mill style holder fixture, 3/4-16 threaded long blank
3083	4" End mill style holder fixture, 3/4-16 threaded long blank
3100	Thread Cutting Attachment
33050	DC Motor and Speed Control Units (headstock not included)
3306	#1M 3/4-16 Spindle Headstock/DC motor/SC Asby
3307	10,000 RPM Headstock/DC motor/SC Asby
3308	ER-16 Spindle Headstock/DC motor/SC Asby
3309	9/16" through-hole Spindle Headstock/DC motor/SC Asby
3310	3C Collet Spindle Headstock/DC motor/SC Asby
3310	#1M 3/4-16 Nickel Spindle Headstock/DC motor/SC Asby
3400 (3410)	Oversize 2.5" Handwheel
3420 (3430)	2" Adj. "Zero" Handwhl (Crossslide)
3428 (3429)	2" Adj. "Zero" Handwhl (Leadscrew)
3440 (3450)	2.5" Adj. "Zero" Handwhl (Crossslide)
3455 (3459)	2.5" Adj. "Zero" Handwhl (Leadscrew)
3460 (3465)	2.5" Adj. "Zero" Handwhl (W/Thrust and Bearing Set for "Z" Axis on vertical milling column)
3480 (3485)	Deluxe Lathe Vertical Milling Column for lathe w/ Adj. "Zero" Handwhls
3480-CNC (3053-CNC)	Deluxe Lathe Vertical Milling Column, CNC-Ready
3580 (3585)	Multi-direction Lathe Vertical Milling Column w/ Adj. "Zero" Handwhl
3580-DRO (3585-DRO)	Multi-direction Lathe Vertical Milling Column, DRO
3580-CNC (3585-CNC)	Multi-direction Lathe Vertical Milling Column w/ Adj. "Zero" Handwhl, CNC-Ready
40116	Lathe Headstock Hard Stop Kit
4058	Spindle Drawbar Rubber End Caps (2)
4059	Spindle Bar Set with Grips
40950 (40951)	CNC Lathe Crossslide Anti-Backlash Upgrade
4112A (4112M)	Morse #1 Taper Tailstock for Pen Makers w/ Standard Handwheel
4412A (4412M)	Morse #1 Taper Tailstock for Pen Makers w/ Adjustable Handwheel
4150	Lathe Vinyl Dust Cover (for Model 4000-series lathes, while supplies last)
4151	Lathe Vinyl Dust Cover (for Model 4400-series lathes, while supplies last)
4335	10,000 RPM pulley set (Replaces standard pulley set)
4417Z (4417ZM)	CNC Lathe Leadscrew Backlash Adjustment Upgrade
4360	Chip Guard
5330	Safety Glasses
5335	"Sherline Lathe Basics—How to Set Up and Operate the Sherline Lathe" by Mike Rehms (DVD Video, 3.6 hr)
5680	Upgrade—3050 or 3480 Lathe Vertical Milling Column to 8-direction capacity (Metric P/N 5685)

P/N (met.)	DESCRIPTION
5930	3/8" Gang-Tooling Tool Post
5931	3/8" Rear Side Cutoff Multi-Tool Holder
5932	3/8" Front Side Multi-Tool Holder
5935	5/8" Gang-Tooling Tool Post
5936	5/8" Rear Side Cutoff Multi-Tool Holder
5937	5/8" Front Side Multi-Tool Holder
5938	3/8" Drill Chuck with Straight Shaft Arbor (for multi-tool holder posts with 3/8" mounting holes)
5939	1/4" Drill Chuck with Straight Shaft Arbor (for multi-tool holder posts with 3/8" mounting holes)
5941	3/8" Rear Side Multi-Tool Holder
5942	5/8" Rear Side Multi-Tool Holder
67126	Hi-Torque Stepper Motor, 191 oz/in, 2 amp, NEMA 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems)
67127	Stepper Motor, 136 oz/in, 2 amp, NEMA 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems)
67130	Stepper Motor, 136 oz/in, 2 amp, NEMA 23 frame, dual shaft (with six raw wire leads for general use)
6720	CNC Upgrade Kit, 4000/4500-series Lathes (Metric P/N 6725)
6730	CNC Upgrade Kit, 4400 Lathe (Metric P/N 6735)
6760	CNC Upgrade Kit, All lathes, Crossslide axis only (Metric P/N 6765)
6780 (6785)	CNC Upgrade Kit, 4000/4500-series Lathes, leadscrew axis only
6790 (6795)	CNC Upgrade Kit, 4400 Lathe, leadscrew axis only
7550	Super-Lube multi-purpose grease with PTFE, 3 oz. tube
7555	Super-Lube Dri-Film lubricant with PTFE, 11 oz. aerosol
7560	NIKX-STIKX Metal Cutting Compound, 2.2 oz. stick
7600	3/8" Insert Holder Tool Post
7603	2-position tool post, 1/4-3/8"
7604	3/8" Rear-Mount Tool Holder
8200 (8260)	2-Axis Digital Readout, 120 VAC* (Lathe) w/ RPM Gauge
8210 (8215)	3-Axis Digital Readout, 120 VAC* (Lathe w/ vertical milling column) w/RPM Gauge
*NOTE: For 240 VAC version of power supply for any DRO kit, add \$21.00	
8220 (8225)	2-Axis Lathe Digital Readout without readout box (For those who already have a Mill DRO)
8240 (8245)	Z-Axis Vertical Milling Column Digital Readout Handwheel Package
8760	NC 4-axis Driver Box with cables, power supply, LinuxCNC software and parallel cable for connection to computer
8765	Upgrade any Sherline CNC-ready lathe to full CNC using your own computer. Includes 2 stepper motors, 8760 4-axis driver box and LinuxCNC software on CD. (Software support NOT included.)
8800 (8810)	CNC Linear Controller w/ Stepper Motor (Use with Sherline CNC-ready lathes or mills, any axis)
8850 (8851)	CNC Power Feed, Lathe crossslide, includes controller, stepper motor and mount (Also fits Mill X- or Y-Axis)
8870 (8771)	CNC Lathe Leadscrew Power Feed, 4000 lathe, includes leadscrew, controller, stepper motor and mount
8880 (8881)	CNC Lathe Leadscrew Power Feed, 4400 lathe, includes leadscrew, controller, stepper motor and mount
8900	54,000 RPM air grinder/engraver with mill headstock
8976	Grinder Tool Post for use with P/N 8900 air grinder
8987	Riser Grinder Tool Post for use with P/N 8900 air grinder
11975	Vertical Sheer Bit

P/N (met.)	DESCRIPTION
KITS	
T1000	Turner's Cube Kit (without chuck)
T1076	Turner's Cube Kit (with 1076 4-jaw self-centering chuck)

For other accessories see:

- Chucks and Collets Parts List
- Mill Accessories Parts List (Includes Videos and Books)
- Cutting Tools Parts List
- Replacement Parts List

[CLICK HERE](#) for links to all current Sherline Parts Lists.